

TEROSON MS 222

June 2017

PRODUCT DESCRIPTION

TEROSON MS 222 provides the following product characteristics:

Technology	Silane-modified polymer
Product Type	Sealant
Components	One-component
Cure	Humidity
Application	Assembly
Appearance	Beige
Consistency	Pasty, Thixotropic
Odor	Characteristic

TEROSON MS 222 is a gun-grade, one-component material based on silane modified polymers which cure by reaction with moisture to a soft elastic product. The skin formation and curing times are dependent on humidity and temperature, and the curing time also depends on joint depth. By increasing the temperature and moisture these times can be reduced; low temperature as well as low moisture retard the process. . TEROSON MS 222 is free of solvents, isocyanates, silicones and PVC and is odorless.

Application Areas:

TEROSON MS 222 is used for antflutter operations in vehicle repair shops. It is a very soft material designed to avoid the so-called "read through effect" and optical irregularities of components caused by antflutter materials. Especially by using very thin-walled substrates, TEROSON MS 222 displays its superiority. In addition, TEROSON MS 222 can be used in the following industry areas: railway carriage and container production, ship and boat building, general metal constructions.

TECHNICAL DATA

Density, g/cm ³	approx. 1.3
Skin formation time, min*:	approx. 25 to 40
Cure rate, mm/24 hrs:	approx. 2,5
Shore-A-hardness (ISO 868, Durometer approx. 0 A):	
Application temperature, °C:	5 to 40
In service temperature range, °C:	-50 to +80
Short exposure (up to 1 h), °C:	120
* ISO 291 standard climate:	23°C, 50% relative air humidity

DIRECTIONS OF USE

Preliminary Statement:

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

Pre-Treatment:

The substrates must be clean, dry, oil- and grease free. Depending on the surface it can be necessary to roughen the surface or to use a primer/adhesion promoter to provide best adhesion. . External release agents must be accurately removed prior to starting bonding or sealing. Due to the different compositions of paints, especially powder paints and the large number of different substrates, application trials before use are necessary. For cleaning, TEROSON VR 20 from the Henkel portfolio is suitable. . When bonding and sealing PMMA, e.g. Plexiglas®, and polycarbonate, e.g. Makrolon® or Lexan®, under tension, stress corrosion cracking may occur. Application trials before use are necessary. There is no adhesion to polyethylene, polypropylene and PTFE. Substrates not mentioned above should be subject to trials.

Application:

Low material temperatures of the sealant will lead to an increase of viscosity, resulting in a lower extrusion rate. This can be avoided by bringing the sealant up to room temperature prior to application. TEROSON MS 222 can also be applied from hobbocks or drums with high pressure pumps with follower plates. See separate application directions of Teroson MS products in hobbocks and drums.

Guidance on paint bake cycles:Independent on the heat source, e.g. oven, IR heater, etc. please refer to the following **pre-curing** recommendations for TEROSON MS 222.

Pre-Curing Time at Room Temperature	Paint Bake Cycle	
	max. Surface Temp.	max. Baking Time
2 hours	60°C	60 minutes
4 hours	70°C	60 minutes
24 hours	80°C	60 minutes
48 hours	110°C	60 minutes
72 hours	120°C	60 minutes

Cleaning:

For cleaning application equipment contaminated with uncured TEROSON MS 222 we recommend the use of cleaner TEROSON VR 20.

Storage:

Frost-Sensitive	No
Recommended storage temperature, °C	10 to 25
Shelf-life (in drum), months	6
Shelf-life (in cartridges), months	12

ADDITIONAL INFORMATION

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