

### SECTION 1: Identification

#### 1.1. Identification

Trade name : Oxybond 109DP Clear A

#### 1.2. Recommended use and restrictions on use

Recommended use : Epoxy resin  
Restrictions on use : Product for industrial use only

#### 1.3. Supplier

**ResinLab, LLC**  
N109 W13300 Ellsworth Drive  
Germantown, WI 53022 - United States  
T:1-877-259-1669

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#### 1.4. Emergency telephone number

Emergency number : CHEMTREC:1-800-424-9300 (USA); +1 703-527-3887 (International)

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation, Category 2	H315	Causes skin irritation.
Serious eye damage/eye irritation, Category 2	H319	Causes serious eye irritation.
Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

#### 2.3. Other hazards which do not result in classification

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Substance type : Mono-constituent

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Name : 109DP Clear A  
CAS-No. : 25068-38-6

Name	Product identifier	%	GHS US classification
Epoxy Resin	(CAS-No.) 25068-38-6	≥ 90	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 2, H401 Aquatic Chronic 2, H411

Full text of hazard classes and H-statements : see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

- First-aid measures general : IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.
- First-aid measures after skin contact : Wash immediately with lots of water. Soap may be used. Do not apply (chemical) neutralizing agents without medical advice. Take victim to a doctor if irritation persists.
- First-aid measures after eye contact : Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Do not apply (chemical) neutralizing agents without medical advice. Take victim to an ophthalmologist if irritation persists.
- First-aid measures after ingestion : Rinse mouth out with water. Do not induce vomiting. Get medical advice/attention if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

No additional information available

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

- Suitable extinguishing media : dry chemical powder, alcohol-resistant foam, carbon dioxide (CO<sub>2</sub>).
- Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Specific hazards arising from the chemical

No additional information available

### 5.3. Special protective equipment and precautions for fire-fighters

- Precautionary measures fire : Exposure to fire/heat: keep upwind. Exposure to fire/heat: have neighbourhood close doors and windows.
- Firefighting instructions : Eliminate all ignition sources if safe to do so. Evacuate area. Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers.
- Protection during firefighting : Use self-contained breathing apparatus and chemically protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.
- Emergency procedures : Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Prevent soil and water pollution. Prevent spreading in sewers.

### 6.3. Methods and material for containment and cleaning up

- For containment : Absorb spilled material with sand or earth. Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
- Methods for cleaning up : Clean contaminated surfaces with an excess of water. This material and its container must be disposed of in a safe way, and as per local legislation.

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Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid contact with skin and eyes. Ensure good ventilation of the work station, curing ovens must be ventilated to prevent emissions in the workplace. Provide local exhaust or general room ventilation.

Hygiene measures : Always wash hands after handling the product. Wash contaminated clothing before reuse. Wear personal protective equipment.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

Storage area : Store in a well-ventilated place. Protect from heat and direct sunlight.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Epoxy Resin (25068-38-6)

Not applicable

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station, curing ovens must be ventilated to prevent emissions in the workplace.

Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Impervious gloves

#### Eye protection:

Safety glasses with side shields

#### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

#### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Colorless liquid.

Colour : Colourless

Odour : Mild epoxy odor

Odour threshold : No data available

pH : No data available

Melting point : -16 °C (EU Method A.1: Melting/freezing point)

Freezing point : No data available

Boiling point : > 260 °C

Flash point : 252 °C

Relative evaporation rate (butylacetate=1) : No data available

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Flammability (solid, gas)	: Not applicable.
Vapour pressure	: < 0.000000001 hPa (25 °C, EU Method A.4: Vapour Pressure)
Relative vapour density at 20 °C	: No data available
Relative density	: 1.16 (25 °C, ASTM D4052: Density, Relative Density, and API Gravity of Liquids by Digital Density Meter)
Density	: 1.16 g/cm <sup>3</sup>
Solubility	: Insoluble in water. Soluble in acetone. Soluble in aromatic hydrocarbons. Water: 3 mg/l (20 °C, EU Method A.6: Water solubility)
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: > 300 °C
Decomposition temperature	: 320 °C (EU Method A.2: Boiling point)
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: Not explosive.
Oxidising properties	: No data available
VOC content	0 %

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

Acids. Amines. Mercaptans. Oxidizing agent. Strong bases.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### Epoxy Resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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### SECTION 12: Ecological information

#### 12.1. Toxicity

- Ecology - general : Harmful to aquatic life.  
Ecology - water : Toxic to crustacea. Toxic to crustacea with long lasting effects. Toxic to fishes. Inhibition of activated sludge. Toxic to algae.

Epoxy Resin (25068-38-6)	
LC50 fish 1	2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration)
EC50 Daphnia 1	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)

#### 12.2. Persistence and degradability

Epoxy Resin (25068-38-6)	
Persistence and degradability	Not readily biodegradable in water.

#### 12.3. Bioaccumulative potential

Epoxy Resin (25068-38-6)	
BCF other aquatic organisms 1	31 (Estimated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	3 (Estimated value, 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

#### 12.4. Mobility in soil

Epoxy Resin (25068-38-6)	
Surface tension	59 mN/m (20 °C, 0.09 g/l)
Partition coefficient n-octanol/water (Log Koc)	2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR)
Ecology - soil	Low potential for adsorption in soil.

#### 12.5. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

- Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Additional information : Consult an expert on waste disposal or treatment.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Not regulated

#### Transportation of Dangerous Goods

Not applicable

#### Transport by sea

- Transport document description (IMDG) : UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin ), 9, III, MARINE POLLUTANT  
UN-No. (IMDG) : 3082  
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
Epoxy resin  
Class (IMDG) : 9 - Miscellaneous dangerous substances and articles  
Packing group (IMDG) : III - substances presenting low danger  
Limited quantities (IMDG) : 5 L  
EmS-No. (1) : F-A

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EmS-No. (2) : S-F  
Marine pollutant : Yes (IMDG only)



### Air transport

Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin ), 9, III  
UN-No. (IATA) : 3082  
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s.  
Epoxy resin  
Class (IATA) : 9 - Miscellaneous Dangerous Goods  
Packing group (IATA) : III - Minor Danger

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Epoxy Resin (25068-38-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

EPA TSCA Regulatory Flag : XU - XU - indicates a substance exempt from reporting under the Chemical Data Reporting Rule, (40 CFR 711).

### 15.2. International regulations

#### CANADA

#### Epoxy Resin (25068-38-6)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

No additional information available

### 15.3. US State regulations

**WARNING:** This product can expose you to 1-chloro-2,3-epoxypropane, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

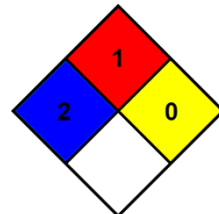
## SECTION 16: Other information

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Full text of H-statements:

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H401	Toxic to aquatic life
H411	Toxic to aquatic life with long lasting effects.

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.  
NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.  
NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



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Hazard Rating	
Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	: 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal protection	: B B - Safety glasses, Gloves

SDS US - ResinLab

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*