

**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

Product name: **THERMOSET® HARDENER NO. 67**  
Product Use/Class: **Encapsulant**

LORD Corporation  
111 LORD Drive  
Cary, NC 27511-7923 USA

Telephone: 814 868-3180  
Non-Transportation Emergency: 814 763-2345  
Chemtrec 24 Hr Transportation Emergency No.  
800 424-9300 (Outside Continental U.S. 703 527-3887)

**EFFECTIVE DATE:** 04/09/2024

**2. HAZARDS IDENTIFICATION****GHS CLASSIFICATION:**

Acute toxicity Oral Category 4 - 0% of the mixture consists of ingredient(s) of unknown toxicity.  
Skin corrosion/irritation Category 1  
Serious eye damage/eye irritation Category 1  
Skin sensitization Category 1B  
Specific target organ systemic toxicity (repeated exposure) Category 2 Respiratory system  
Hazardous to the aquatic environment - acute hazard Category 3  
Hazardous to the aquatic environment - chronic hazard Category 3

**GHS LABEL ELEMENTS:****Symbol(s)****Signal Word**

DANGER

**Hazard statements**

Harmful if swallowed.  
Causes severe skin burns and eye damage.  
Causes serious eye damage.  
May cause an allergic skin reaction.  
May cause damage to organs through prolonged or repeated exposure.(Respiratory system)  
Harmful to aquatic life.  
Harmful to aquatic life with long lasting effects.

**Precautionary statements****Prevention**

Wear protective gloves.  
Do not breathe dust, fume, mist, vapors, spray.  
Wash thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Contaminated work clothing should not be allowed out of the workplace.  
Avoid release to the environment.

**Response**

Immediately call a POISON CENTER or doctor, physician.  
Specific treatment (see supplemental first aid instructions on this label).  
IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.  
IF ON SKIN (or hair): Remove, take off immediately all contaminated clothing. Rinse skin with water, shower.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
Wash contaminated clothing before reuse.

**Storage**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with waste/disposal laws and regulations of your country or particular locality.

**Other hazards:**

**This product contains component(s) which have the following warnings; however based on the GHS classification criteria of your country or locale, the product mixture may be outside the respective category(s).**

**Acute:** Harmful if inhaled. May cause respiratory tract burns.

**Chronic:** None known.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Hazardous ingredients above the threshold concentration

Chemical Name	CAS Number	Range
Amine	PROPRIETARY	95 - 100 %

Any "PROPRIETARY" component(s) in the above table is considered trade secret, thus the specific chemical and its exact concentration is being withheld.

**4. FIRST AID MEASURES**

**FIRST AID - EYE CONTACT:** Flush eyes immediately with large amount of water for at least 15 minutes holding eyelids open while flushing. Get prompt medical attention.

**FIRST AID - SKIN CONTACT:** Flush contaminated skin with large amounts of water while removing contaminated clothing. Wash affected skin areas with soap and water. Get medical attention if symptoms occur.

**FIRST AID - INHALATION:** Move person to fresh air. Restore and support continued breathing. If breathing is difficult, give oxygen. Get immediate medical attention.

**FIRST AID - INGESTION:** If swallowed, do not induce vomiting. Call a physician or poison control center immediately for further instructions. Never give anything by mouth if victim is rapidly losing consciousness, unconscious or convulsing.

**5. FIRE-FIGHTING MEASURES**

**SUITABLE EXTINGUISHING MEDIA:** Carbon Dioxide, Dry chemical, Foam

**UNSUITABLE EXTINGUISHING MEDIA:** Water fog

**SPECIFIC HAZARDS POSSIBLY ARISING FROM THE CHEMICAL:** Keep container tightly closed. Closed containers may rupture when exposed to extreme heat. Use water spray to keep fire exposed containers cool. During a fire, irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.

**SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE-FIGHTERS:** Wear full firefighting protective clothing, including self contained breathing apparatus. If water is used, fog nozzles are preferable.

**6. ACCIDENTAL RELEASE MEASURES**

**PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES:** Avoid contact. Avoid breathing vapors. Use self-contained breathing equipment.

**ENVIRONMENTAL PRECAUTIONS:** Do not contaminate bodies of water, waterways, or ditches, with chemical or used container.

**METHODS AND MATERIALS FOR CONTAINMENT AND CLEANUP:** Keep non-essential personnel a safe distance away from the spill area. Notify appropriate authorities if necessary. Avoid contact. Before attempting cleanup, refer to hazard caution information in other sections of this safety data sheet. Scoop spilled material into an appropriate container for proper disposal. (If necessary, use inert absorbent material to aid in containing the spill).

## 7. HANDLING AND STORAGE

**HANDLING:** Keep closure tight and container upright to prevent leakage. Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing of vapor or spray mists. Do not handle until all safety precautions have been read and understood. Empty containers should not be re-used. Use with adequate ventilation.

**STORAGE:** Store only in well-ventilated areas. Keep container closed when not in use.

**INCOMPATIBILITY:** Strong acids, bases, and strong oxidizers.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### COMPONENT EXPOSURE LIMIT

Chemical Name	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING	Skin
Amine	N.E.	N.E.	N.E.	N.E.	Not applicable

N.A. - Not Applicable, N.E. - Not Established, S - Skin Designation

**ENGINEERING CONTROLS:** Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.

### PERSONAL PROTECTION MEASURES/EQUIPMENT:

**Respiratory protection:** Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air-supplied respirator. For respirator use observe OSHA regulations (29CFR 1910.134) or use in accordance with applicable laws and regulations of your country or particular locality.

**Skin protection:** Use neoprene, nitrile, or rubber gloves to prevent skin contact. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

**Eye protection:** Use safety eyewear including safety glasses with side shields and chemical goggles where splashing may occur.

**Other protective equipment:** Remove and wash contaminated clothing before reuse.

**Hygienic practices:** Wash hands before eating, smoking, or using toilet facility. Food or beverages should not be consumed anywhere this product is handled or stored. Wash thoroughly after handling.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Typical values, not to be used for specification purposes.

<b>Odor:</b>	Ammonia	<b>Vapor Pressure:</b>	N.D.
<b>Appearance:</b>	Clear	<b>Vapor density:</b>	Heavier than Air
<b>Physical state:</b>	Liquid	<b>Lower explosion limit:</b>	N.A.
<b>Flash point:</b>	≥ 201 °F, 93 °C	<b>Upper explosive limit:</b>	N.A.
	Pensky-Martens Closed		
	Cup		
<b>Boiling range:</b>	N.A.	<b>Evaporation rate:</b>	N.A.
<b>Autoignition temperature:</b>	N.D.	<b>Density:</b>	0.92 g/cm <sup>3</sup> (7.69 lb/gal)
<b>Decomposition temperature:</b>	N.D.	<b>Viscosity, dynamic:</b>	≥30 mPa.s @ 25 °C
<b>Odor threshold:</b>	N.D.	<b>Viscosity, kinematic:</b>	≥33 mm <sup>2</sup> /s @ 25 °C
<b>Solubility in H<sub>2</sub>O:</b>	Soluble	<b>Volatile by weight:</b>	0.00 %

pH:	N.A.	Volatile by volume:	0.00 %
Freeze point:	N.D.	VOC Calculated:	0 lb/gal, 0 g/l
Coefficient of water/oil distribution:	N.D.		

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

## 10. STABILITY AND REACTIVITY

**HAZARDOUS POLYMERIZATION:** Hazardous polymerisation will not occur under normal conditions.

**STABILITY:** Product is stable under normal storage conditions.

**CONDITIONS TO AVOID:** Moisture; High temperatures.

**INCOMPATIBILITY:** Strong acids, bases, and strong oxidizers.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Does not decompose when used and stored as recommended., Carbon monoxide, carbon dioxide, organic or inorganic nitrogen compounds including traces of hydrogen cyanide., Ammonia

## 11. TOXICOLOGICAL INFORMATION

**EXPOSURE PATH:** Refer to section 2 of this SDS.

**SYMPTOMS:** Refer to section 2 of this SDS.

### TOXICITY MEASURES:

Chemical Name	LD50/LC50
Amine	Oral LD50: Rat 1,030 mg/kg Dermal LD50: Rat > 2,000 mg/kg

**Germ cell mutagenicity:** No classification proposed

**Carcinogenicity:** No classification proposed

**Reproductive toxicity:** No classification proposed

## 12. ECOLOGICAL INFORMATION

### ECOTOXICITY:

Chemical Name	Ecotoxicity
Amine	Invertebrates: Daphnia magna 14.6 - 21.5 mg/148 h semi-static Plants: Desmodemus subspicatus 37 mg/172 h

**PERSISTENCE AND DEGRADABILITY:** Not determined for this product.

**BIOACCUMULATIVE:** Not determined for this product.

**MOBILITY IN SOIL:** Not determined for this product.

**OTHER ADVERSE EFFECTS:** Not determined for this product.

## 13. DISPOSAL CONSIDERATIONS

**DISPOSAL METHOD:** Disposal should be done in accordance with Federal (40CFR Part 261), state and local environmental control regulations. If waste is determined to be hazardous, use licensed hazardous waste transporter and disposal facility.

## 14. TRANSPORT INFORMATION

### US DOT Road

**Proper Shipping Name:** ISOPHORONEDIAMINE  
**Hazard Class:** 8  
**Secondary hazard:** None  
**UN/NA Number:** 2289  
**Packing group:** III  
**Emergency Response Guide Number:** 153

**IATA Cargo**

**Proper shipping name:** ISOPHORONEDIAMINE  
**Hazard Class:** 8  
**Hazard class:** None  
**UN number:** 2289  
**Packing group:** III  
**EmS:** 8L

**IMDG**

**Proper shipping name:** ISOPHORONEDIAMINE  
**Hazard Class:** 8  
**Hazard class:** None  
**UN number:** 2289  
**Packing group:** III  
**EmS:** F-A; S-B

The listed transportation classification applies to non-bulk shipments. It does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors. For the most accurate shipping information, refer to your transportation/compliance department.

**15. REGULATORY INFORMATION**

**U.S. FEDERAL REGULATIONS: AS FOLLOWS:**

**SARA SECTION 313**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372.:

None

**TOXIC SUBSTANCES CONTROL ACT:**

**INVENTORY STATUS**

The chemical substances in this product are on the active TSCA Section 8 Inventory or exempt.

**EXPORT NOTIFICATION**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

None

**16. OTHER INFORMATION**

Under HazCom 2012 it is optional to continue using the HMIS rating system. It is important to ensure employees have been trained to recognize the different numeric ratings associated with the HazCom 2012 and HMIS schemes.

**HMIS RATINGS - HEALTH: 3 FLAMMABILITY: 1 PHYSICAL HAZARD: 0**

\* - Indicates a chronic hazard; see Section 2

**Revision:** Section 1

**Effective Date:** 04/09/2024

**DISCLAIMER**

The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.