SAFETY DATA SHEET

DSP SINGAPORE HOLDINGS PTE. LTD.

Product name: MOLYKOTE® 3402-C LF Anti-Friction Coating **Issue Date:** 04/26/2022

Print Date: 03/19/2023

DSP SINGAPORE HOLDINGS PTE. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: MOLYKOTE® 3402-C LF Anti-Friction Coating
Recommended use of the chemical and restrictions on use
Identified uses: Lubricants and lubricant additives

COMPANY IDENTIFICATION
DSP SINGAPORE HOLDINGS PTE. LTD.
260 ORCHARD ROAD
#18-01 THE HEEREN
SINGAPORE 238855
SINGAPORE

Customer Information Number: +65-6586-3688
SDSQuestion-AP@dupont.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 800 101 2201
Local Emergency Contact: 800 101 2201 / (65) 3158 1349

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids	:	Category 2
Serious eye damage/eye irritation	:	Category 2
Carcinogenicity (Inhalation)	:	Category 2
Specific target organ toxicity - single exposure	:	Category 3 (Central nervous system)

GHS label elements
Hazard pictograms

Signal word: **DANGER!**

Hazard statements
Highly flammable liquid and vapour.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer if inhaled.

Precautionary statements

Prevention
Obtain special instructions before use.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Avoid breathing mist or vapours.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
IF exposed or concerned: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Other hazards
Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Isopropanol	67-63-0	>= 39.1 - <= 49.1 %
n-Butyl Acetate	123-86-4	>= 21.8 - <= 25.7 %
Antimony trioxide	1309-64-4	>= 10.9 - <= 12.9 %
Molybdenum disulfide	1317-33-5	>= 10.7 - <= 12.7 %

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention.

Skin contact: In case of contact, immediately flush skin with soap and plenty of water. Get medical attention if irritation develops and persists.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist.

Ingestion: If swallowed, call a poison control centre or doctor immediately. DO NOT induce vomiting unless directed to do so by a physician or poison control center.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Maintain adequate ventilation and oxygenation of the patient. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

Special hazards arising from the substance or mixture
Hazardous combustion products: Carbon oxides Metal oxides Sulphur oxides

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

Advice for firefighters
Fire Fighting Procedures: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice.
Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it is necessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Advice on general occupational hygiene
Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Avoid ingestion of even very small amounts; do not consume or store food or tobacco in the work area; wash hands and face before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases.
Unsuitable materials for containers**:** None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Isopropanol	ACGIH	TWA	200 ppm
	Further information: CNS impair: Central Nervous System impairment; URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; BEI: Substances for which there is a Biological Exposure Index or Indices (see BEI® section); A4: Not classifiable as a human carcinogen		
	ACGIH	STEL	400 ppm
	Further information: CNS impair: Central Nervous System impairment; URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation; BEI: Substances for which there is a Biological Exposure Index or Indices (see BEI® section); A4: Not classifiable as a human carcinogen		
	SG OEL	PEL (long term)	983 mg/m3 400 ppm
	SG OEL	PEL (short term)	1,230 mg/m3 500 ppm
n-Butyl Acetate	ACGIH	TWA	50 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation		
	ACGIH	STEL	150 ppm
	Further information: URT irr: Upper Respiratory Tract irritation; eye irr: Eye irritation		
	SG OEL	PEL (long term)	713 mg/m3 150 ppm
	SG OEL	PEL (short term)	950 mg/m3 200 ppm
Antimony trioxide	ACGIH	TWA Inhalable particulate matter	0.02 mg/m3 , antimony
	Further information: A2: Suspected human carcinogen		
	SG OEL	PEL (long term)	0.5 mg/m3 , antimony
Molybdenum disulfide	ACGIH	TWA Inhalable particulate matter	10 mg/m3 , Molybdenum
	ACGIH	TWA Respirable particulate matter	3 mg/m3 , Molybdenum
	SG OEL	PEL (long term)	10 mg/m3 , Molybdenum

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Isopropanol	67-63-0	Acetone	Urine	End of shift at end of workweek	40 mg/l	ACGIH BEI

Exposure controls
Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Hygiene measures: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Avoid ingestion of even very small amounts; do not consume or store food or tobacco in the work area; wash hands and face before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Individual protection measures

Eye/face protection: Use chemical goggles.
Eye/face protection: Use safety glasses (with side shields).
Skin protection
Hand protection: Use gloves chemically resistant to this material.
Use gloves chemically resistant to this material.NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.
Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.
Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	grey
Odor	solvent-like
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	82 °C
Flash point	**closed cup** 15 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.06
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	15 mm2/s at 25 °C
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.

Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products: Acetic acid.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Product test data not available. Refer to component data.

Acute dermal toxicity
Product test data not available. Refer to component data.

Acute inhalation toxicity
Product test data not available. Refer to component data.

Skin corrosion/irritation
Product test data not available. Refer to component data.

Serious eye damage/eye irritation
Product test data not available. Refer to component data.

Sensitization
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Product test data not available. Refer to component data.

Carcinogenicity
Product test data not available. Refer to component data.

Teratogenicity
Product test data not available. Refer to component data.

Reproductive toxicity
Product test data not available. Refer to component data.

Mutagenicity
Product test data not available. Refer to component data.

Aspiration Hazard
Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Isopropanol

Acute oral toxicity
May cause central nervous system depression. Signs and symptoms of excessive exposure may include: Facial flushing. Low blood pressure. Irregular heartbeats. May cause nausea and vomiting.

LD50, Rat, 5,840 mg/kg OECD 401 or equivalent

Acute dermal toxicity
LD50, Rabbit, > 12,800 mg/kg

Acute inhalation toxicity
LC50, Rat, male and female, 6 Hour, vapour, > 10000 ppm

LC50, Rat, vapour, > 24.5 mg/l

Skin corrosion/irritation
Prolonged exposure not likely to cause significant skin irritation.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation
May cause pain disproportionate to the level of irritation to eye tissues.
May cause moderate eye irritation.
May cause moderate corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Sensitization
Did not demonstrate the potential for contact allergy in mice.
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
May cause drowsiness or dizziness.
Route of Exposure: Ingestion
Target Organs: Central nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity
Isopropanol has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive toxicity
In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity
In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard
Aspiration into the lungs may occur during ingestion or vomiting, resulting in rapid absorption and injury to other body systems.

n-Butyl Acetate

Acute oral toxicity
LD50, Rat, male, 12,789 mg/kg

LD50 Oral, Rat, female, 10,760 mg/kg

Acute dermal toxicity
LD50, Rabbit, male and female, > 14,112 mg/kg

Acute inhalation toxicity
The LC50 has not been determined.

Skin corrosion/irritation
Brief contact is essentially nonirritating to skin.
Prolonged contact may cause severe skin irritation with local redness and discomfort.
May cause drying and flaking of the skin.

Serious eye damage/eye irritation
May cause moderate eye irritation.
Corneal injury is unlikely.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization
Did not cause allergic skin reactions when tested in guinea pigs.
Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
May cause drowsiness or dizziness.
Route of Exposure: Inhalation
Target Organs: Nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity
No relevant data found.

Teratogenicity
Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity
In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. In animal studies, did not interfere with fertility. No toxicity to reproduction

Mutagenicity
In vitro genetic toxicity studies were negative.

Aspiration Hazard
Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

Antimony trioxide

Acute oral toxicity
LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity
LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, > 5.2 mg/l OECD Test Guideline 403

Skin corrosion/irritation
No skin irritation

Serious eye damage/eye irritation
No eye irritation

Sensitization
For skin sensitization:
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
In animals, effects have been reported on the following organs:
Eye.
Liver.
Respiratory tract.

Carcinogenicity
Has caused cancer in laboratory animals.

Teratogenicity
Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity
Available data are inadequate to determine effects on fertility.

Mutagenicity
In vitro studies showed both positive and negative effects In vivo tests did not show mutagenic effects

Molybdenum disulfide

Acute oral toxicity
LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity
LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, > 2.82 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation
Brief contact is essentially nonirritating to skin.
Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization
For skin sensitization:
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
No relevant data found.

Carcinogenicity
No relevant data found.

Teratogenicity
No relevant data found.

Reproductive toxicity
No relevant data found.

Mutagenicity
For similar material(s): In vitro genetic toxicity studies were negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity

Isopropanol

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 9,640 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent
EC50, Crangon crangon (shrimp), 48 Hour, 1,400 mg/l

Acute toxicity to algae/aquatic plants
NOEC, alga Scenedesmus sp., static test, 7 d, Growth inhibition (cell density reduction), 1,800 mg/l
ErC50, alga Scenedesmus sp., static test, 72 Hour, Growth rate inhibition, > 1,000 mg/l

Toxicity to bacteria
EC50, activated sludge, > 1,000 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), semi-static test, 21 d, 30 mg/l

n-Butyl Acetate

Acute toxicity to fish
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 18 mg/l

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), 48 Hour, 44 mg/l

Acute toxicity to algae/aquatic plants
ErC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 648 mg/l

Toxicity to bacteria
EC50, Bacteria, 16 Hour, > 1,000 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), 21 d, 23 mg/l

Antimony trioxide

Acute toxicity to fish
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
For similar material(s):
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 14.4 mg/l

Acute toxicity to aquatic invertebrates
Based on data from similar materials
EC50, Daphnia magna (Water flea), 48 Hour, 12.1 mg/l

Acute toxicity to algae/aquatic plants
Based on data from similar materials
EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 36.6 mg/l, OECD Test Guideline 201
Based on data from similar materials
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 2.11 mg/l, OECD Test Guideline 201

Chronic toxicity to fish
Based on data from similar materials
NOEC, Pimephales promelas (fathead minnow), 28 d, 4.5 mg/l

Chronic toxicity to aquatic invertebrates
Based on data from similar materials
NOEC, Daphnia magna (Water flea), 21 d, 1.74 mg/l

Molybdenum disulfide

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
For similar material(s):
LC50, Fish, 96 Hour, > 100 mg/l

Acute toxicity to aquatic invertebrates
Based on data from similar materials
EC50, Daphnia magna (Water flea), 48 Hour, > 100 mg/l

Acute toxicity to algae/aquatic plants
Based on data from similar materials
ErC50, algae, 72 Hour, Growth rate, > 100 mg/l

Toxicity to bacteria
EC50, 30 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to fish
Based on data from similar materials

NOEC, Fish, 34 d, > 10 mg/l

Chronic toxicity to aquatic invertebrates
Based on data from similar materials
NOEC, Daphnia magna, 21 d, > 10 mg/l

Persistence and degradability

Isopropanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 95 %
Exposure time: 21 d
Method: OECD Test Guideline 301E or Equivalent
10-day Window: Not applicable
Biodegradation: 53 %
Exposure time: 5 d
Method: Other guidelines

Theoretical Oxygen Demand: 2.40 mg/mg Estimated.

Chemical Oxygen Demand: 2.09 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	20 - 72 %
20 d	78 - 86 %

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals
Atmospheric half-life: 1.472 d
Method: Estimated.

n-Butyl Acetate

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 83 %
Exposure time: 28 d
Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 2.20 mg/mg Estimated.

Photodegradation
Sensitization: OH radicals
Atmospheric half-life: 2.32 d
Method: Estimated.

Antimony trioxide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Molybdenum disulfide

Biodegradability: Biodegradability is not applicable to inorganic substances.

Bioaccumulative potential

Isopropanol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 0.05 Measured

n-Butyl Acetate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): Pow: 3.2 at 25 °C Measured
Bioconcentration factor (BCF): 15 Fish Estimated.

Antimony trioxide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Molybdenum disulfide

Bioaccumulation: Partitioning from water to n-octanol is not applicable.

Mobility in Soil

Isopropanol

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 1.1 Estimated.

n-Butyl Acetate

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 19 - 70 Estimated.

Antimony trioxide

No specific, relevant data available for assessment.

Molybdenum disulfide

No relevant data found.

Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Other adverse effects

Isopropanol

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

n-Butyl Acetate

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Antimony trioxide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Molybdenum disulfide

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Propan-2-ol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	II

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Propan-2-ol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Propan-2-ol, n-Butyl acetate)
UN number	UN 1993
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Workplace Classification
This product is classified as hazardous according to Singapore Standards, Act and Regulations.

The following statutes, regulations and standards have the related prescribes on chemicals in terms of safe use, storage, transportation, loading and unloading, classification and symbol etc.
Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
Environmental Protection and Management Act and Environmental Protection and Management (Hazardous Substances) Regulations
Chemical Weapons Prohibition Act

Fire Safety (Petroleum and Flammable Materials) Regulations	:	Isopropanol n-Butyl Acetate

16. OTHER INFORMATION

Revision
Identification Number: 4092585 / A761 / Issue Date: 04/26/2022 / Version: 8.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
PEL (long term)	Permissible Exposure Level (PEL) Long Term
PEL (short term)	Permissible Exposure Level (PEL) Short Term
SG OEL	Singapore. Workplace Safety and Health Act - First Schedule Permissible Exposure Limits of Toxic Substances
STEL	Short-term exposure limit
TWA	8-hour, time-weighted average

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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