

Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 12

LOCTITE 6300

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1. Product identifier** LOCTITE 6300
- **1.2. Relevant identified uses of the substance or mixture and uses advised against** Intended use: Adhesive
- **1.3. Details of the supplier of the safety data sheet** Henkel Ltd

Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000 Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Chronic hazards to the aquatic environmentCategory 4H413 May cause long lasting harmful effects to aquatic life.Category 4

2.2. Label elements

Label elements (CLP):

Hazard statement:	H413 May cause long lasting harmful effects to aquatic life.
Precautionary statement: Prevention	P273 Avoid release to the environment.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Anaerobic adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components	EC Number	content	Classification
CAS-No.	REACH-Reg No.		
Ethoxylated bisphenol A dimethacrylate	609-946-4	25- 50 %	Aquatic Chronic 4
esters	01-2119980659-17		H413
41637-38-1			
Menadione	200-372-6	0,0025-< 0,025 %	Acute Tox. 4; Oral
58-27-5		(25 ppm- < 250 ppm)	H302
			Eye Irrit. 2
			H319
			Skin Irrit. 2
			H315
			STOT SE 3
			H335
			Skin Sens. 1
			H317
			Aquatic Acute 1
			H400
			Aquatic Chronic 1
			H410
			M factor (Acute Aquat Tox): 10 M factor
			(Chron Aquat Tox): 10

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Seek medical advice.

Eye contact: Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Ingestion: Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: None known

5.2. Special hazards arising from the substance or mixture

Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact. Ensure adequate ventilation. Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal. Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use only in well-ventilated areas. Avoid skin and eye contact. Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation. See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Store in a cool, dry place. Refer to Technical Data Sheet

7.3. Specific end use(s) Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

None

Occupational Exposure Limits

Valid for

Ireland

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental	-	Value				Remarks
	Compartment	period	mg/l	ppm	mg/kg	others	
Bisphenol A, 2-EO dimethacrylate 41637-38-1	aqua (freshwater)		8		00		no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	aqua (marine water)						no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	sewage treatment plant (STP)						no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	sediment (freshwater)						
Bisphenol A, 2-EO dimethacrylate 41637-38-1	sediment (marine water)						
Bisphenol A, 2-EO dimethacrylate 41637-38-1	Air						no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	soil						
Bisphenol A, 2-EO dimethacrylate 41637-38-1	Predator						

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Bisphenol A, 2-EO dimethacrylate 41637-38-1	Workers	inhalation	Long term exposure - systemic effects		3,52 mg/m3	no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	Workers	dermal	Long term exposure - systemic effects		2 mg/kg	no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	General population	dermal	Long term exposure - systemic effects		1 mg/kg	no hazard identified
Bisphenol A, 2-EO dimethacrylate 41637-38-1	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified

Biological Exposure Indices: None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction.

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection: Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): nitrile rubber (NBR; >= 0.4 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy

with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection: Wear protective glasses. Protective eye equipment should conform to EN166.

Skin protection: Wear suitable protective clothing. Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical propertiesAppearanceliquidlightgreenOdormildOdour thresholdNo data available / Not applicablepHNot available.Melting pointNo data available / Not applicableSolidification temperatureNo data available / Not applicableInitial boiling point> 100 °C (> 212 °F)Flash point> 93 °C (> 199.4 °F); no methodEvaporation rateNo data available / Not applicableFlammabilityNo data available / Not applicableVapour pressureNot available.Relative vapour density:No data available / Not applicable		tort >• I hybrear and enclinear properties
OdormildOdour thresholdNo data available / Not applicablepHNot available.Melting pointNo data available / Not applicableSolidification temperatureNo data available / Not applicableInitial boiling point> 100 °C (> 212 °F)Flash point> 93 °C (> 199.4 °F); no methodEvaporation rateNo data available / Not applicableFlammabilityNo data available / Not applicableExplosive limitsNo data available / Not applicableVapour pressureNot available.	1.0	liquid
Melting pointNo data available / Not applicableSolidification temperatureNo data available / Not applicableInitial boiling point> 100 °C (> 212 °F)Flash point> 93 °C (> 199.4 °F); no methodEvaporation rateNo data available / Not applicableFlammabilityNo data available / Not applicableExplosive limitsNo data available / Not applicableVapour pressureNot available.		mild
Density 1,1 g/cm3	Melting point Solidification temperature Initial boiling point Flash point Evaporation rate Flammability Explosive limits Vapour pressure Relative vapour density: Density	No data available / Not applicable No data available / Not applicable > 100 °C (> 212 °F) > 93 °C (> 199.4 °F); no method No data available / Not applicable No data available / Not applicable No data available / Not applicable Not available. No data available.

Bulk density	No data available
Solubility	No data available
Solubility (qualitative)	Insoluble
(Solvent: Water)	
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	250 - 550 mPa.s
(Haake; 25 °C (77 °F); Shear gradient: 129 s-1)	
Viscosity (kinematic)	No data available
Explosive properties	No data available
Oxidising properties	No data available

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids. Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid Stable

10.5. Incompatible materials See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. nitrogen oxides Irritating organic vapours.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause skin irritation. Prolonged or repeated contact may cause eye irritation.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Ethoxylated bisphenol A	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
dimethacrylate esters				
41637-38-1				
Menadione	LD50	500 mg/kg	rat	not specified
58-27-5		- •		-

No data available / Not applicable No data available / Not applicable Insoluble

No data available / Not applicable No data available / Not applicable No data available / Not applicable 250 - 550 mPa.s

No data available / Not applicable No data available / Not applicable No data available / Not applicable

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
Ethoxylated bisphenol A	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
dimethacrylate esters				
41637-38-1				

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Menadione 58-27-5	sensitising	Guinea pig maximisation test	guinea pig	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	positive	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Ethoxylated bisphenol A	NOAEL P 250 mg/kg		oral: gavage	rat	OECD Guideline 421
dimethacrylate esters					(Reproduction /
41637-38-1	NOAEL F1 1.000 mg/kg				Developmental Toxicity
					Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	NOAEL 300 mg/kg	oral: gavage	4 weeks daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards. Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type		_	_	
Ethoxylated bisphenol A	LL50		96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
dimethacrylate esters					Acute Toxicity Test)
41637-38-1					_

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Ethoxylated bisphenol A	EL50		48 h	Daphnia magna	OECD Guideline 202
dimethacrylate esters					(Daphnia sp. Acute
41637-38-1					Immobilisation Test)
Menadione	EC50	0,31 mg/l	48 h	Daphnia magna	OECD Guideline 202
58-27-5					(Daphnia sp. Acute
					Immobilisation Test)

Chronic toxicity to aquatic invertebrates

No data available.

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	EL50		72 h	1	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	EL10		72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Menadione 58-27-5	EC50	0,064 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Menadione 58-27-5	NOEC	0,009 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
Ethoxylated bisphenol A	EC50		3 h	activated sludge of a	OECD Guideline 209
dimethacrylate esters				predominantly domestic sewage	(Activated Sludge,
41637-38-1					Respiration Inhibition Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	not readily biodegradable.	aerobic	24 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Menadione 58-27-5	not inherently biodegradable	aerobic	0,000000 %	28 d	OECD Guideline 302 C (Inherent Biodegradability: Modified MITI Test (II))

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
Ethoxylated bisphenol A	5,3 - 5,62		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
dimethacrylate esters			Method)
41637-38-1			
Menadione	2,43	30 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC
58-27-5			Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Ethoxylated bisphenol A dimethacrylate esters 41637-38-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Dispose of in accordance with local and national regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information 14.1. UN number Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.2. UN proper shipping name Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.3. Transport hazard class(es) Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.4. Packing group Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.5. **Environmental hazards** Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.6. Special precautions for user Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR. 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture VOC content <3 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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