



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE CAT 27-1

SDS No. : 373975  
V004.0

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Replaces version from: 23.05.2019

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE CAT 27-1

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Epoxy Hardener

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ltd  
Adhesives  
Wood Lane End  
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website <https://mysds.henkel.com/index.html#/appSelection> or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Acute toxicity Category 4

H302 Harmful if swallowed.

Route of Exposure: Oral

Acute toxicity Category 4

H312 Harmful in contact with skin.

Route of Exposure: Dermal

**Skin corrosion Sub-category 1B**

**H314 Causes severe skin burns and eye damage.**

Serious eye damage Category 1

H318 Causes serious eye damage.

**Skin sensitizer Category 1**

**H317 May cause an allergic skin reaction.**

Specific target organ toxicity - repeated exposure Category 2

H373 May cause damage to organs through prolonged or repeated exposure.

Acute hazards to the aquatic environment Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment Category 1

H410 Very toxic to aquatic life with long lasting effects.

**2.2. Label elements**

**Label elements (CLP):**



**Contains**

diethylmethylbenzenediamine

2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether

<b>Signal word:</b>	<b>Danger</b>
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<b>Hazard statement:</b>	H302+H312 Harmful if swallowed or in contact with skin. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H373 May cause damage to organs through prolonged or repeated exposure. H410 Very toxic to aquatic life with long lasting effects.
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<b>Precautionary statement:</b>	P273 Avoid release to the environment.
<b>Prevention</b>	P280 Wear protective gloves/protective clothing/eye protection/face protection.

<b>Precautionary statement:</b>	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>Response</b>	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

**2.3. Other hazards**

None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
diethylmethylbenzenediamine 68479-98-1 270-877-4 01-2119486805-25	50- 100 %	Acute Tox. 4, Oral, H302 STOT RE 2, H373 Eye Irrit. 2, H319 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Acute Tox. 4, Dermal, H312	M acute = 1 M chronic = 1	
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7 270-846-5 01-2120762054-60	5- 10 %	Skin Corr. 1B, H314 Acute Tox. 4, Oral, H302 Skin Sens. 1B, H317 Aquatic Chronic 1, H410 Eye Dam. 1, H318	M chronic = 1	

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

Inhalation:

Move to fresh air.

Skin contact:

IF ON SKIN: Wash with plenty of soap and water.

Seek medical advice.

Eye contact:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Seek medical advice.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released. carbon oxides.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Ensure good ventilation/extraction.

Keep container tightly sealed.

Refer to Technical Data Sheet

**7.3. Specific end use(s)**

Epoxy Hardener

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational Exposure Limits

Valid for  
Great Britain

None

#### Occupational Exposure Limits

Valid for  
Ireland

None

#### Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Diethylmethylbenzenediamine 68479-98-1	aqua (freshwater)		0,001 mg/l				
Diethylmethylbenzenediamine 68479-98-1	sediment (freshwater)				0,029 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	aqua (marine water)		0,0001 mg/l				
Diethylmethylbenzenediamine 68479-98-1	sediment (marine water)				0,0029 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	Soil				0,0056 mg/kg		
Diethylmethylbenzenediamine 68479-98-1	sewage treatment plant (STP)		17 mg/l				
Diethylmethylbenzenediamine 68479-98-1	aqua (intermittent releases)		0,005 mg/l				
Diethylmethylbenzenediamine 68479-98-1	oral				2 mg/kg		

#### Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Diethylmethylbenzenediamine 68479-98-1	Workers	inhalation	Long term exposure - systemic effects		0,13 mg/m <sup>3</sup>	
Diethylmethylbenzenediamine 68479-98-1	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	oral	Long term exposure - systemic effects		0,1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	dermal	Long term exposure - systemic effects		1 mg/kg	
Diethylmethylbenzenediamine 68479-98-1	General population	inhalation	Long term exposure - systemic effects		0,1 mg/m <sup>3</sup>	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Delivery form	Currently under determination
Colour	Brown
Odor	amine-like
Physical state	liquid
Melting point	-32 °C (-25.6 °F)
Initial boiling point	> 200 °C (> 392 °F)
Flammability	Currently under determination
Explosive limits	Currently under determination
Flash point	> 100 °C (> 212 °F)
Auto-ignition temperature	Currently under determination
Decomposition temperature	Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use
pH	Currently under determination
Viscosity (kinematic)	Currently under determination
Solubility (qualitative)	Currently under determination
Partition coefficient: n-octanol/water	Not applicable
	Mixture
Vapour pressure	Not applicable
Density	1,02 g/cm <sup>3</sup> None

Relative vapour density:	Not available.
Particle characteristics	Not applicable Product is a liquid

**9.2. Other information**

Other information not applicable for this product

**SECTION 10: Stability and reactivity**
**10.1. Reactivity**

Strong oxidizing agents.  
Strong bases.  
Acids.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

No decomposition if stored and applied as directed.

**10.5. Incompatible materials**

See section reactivity.

**10.6. Hazardous decomposition products**

Hydrocarbons  
carbon oxides.  
nitrogen oxides  
Rapid polymerisation may generate excessive heat and pressure.

**SECTION 11: Toxicological information**
**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
diethylmethylbenzenedia mine 68479-98-1	LD50	738 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	LD50	730 mg/kg	rat	not specified

**Acute dermal toxicity:**

No substance data available.  
No data available.

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
diethylmethylbenzenedia mine 68479-98-1	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	corrosive		rabbit	other guideline:

**Serious eye damage/irritation:**

No data available.

**Respiratory or skin sensitization:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
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**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.



**STOT-repeated exposure:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
diethylmethylbenzenedia mine 68479-98-1	NOAEL 8 mg/kg	oral: feed	90 days daily	rat	EU Method B.26 (Sub- Chronic Oral Toxicity Test: Repeated Dose 90- Day Oral Toxicity Study in Rodents)

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	LC50	> 106 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	EC50	0,5 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

No data available.

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	EC50	> 1,3 - < 2 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	NOEC	0,1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
diethylmethylbenzenediamine 68479-98-1	EC10	170 mg/l	24 h		not specified

#### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
diethylmethylbenzenediamine 68479-98-1		aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	not readily biodegradable.	aerobic	27 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

#### 12.3. Bioaccumulative potential

No data available.

**12.4. Mobility in soil**

Cured adhesives are immobile.

No substance data available.

**12.5. Results of PBT and vPvB assessment**

The table below presents the data of the classified substances present in the mixture.

<b>Hazardous substances CAS-No.</b>	<b>PBT / vPvB</b>
diethylmethylbenzenediamine 68479-98-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Propanamine, compd. with boron trifluoride, reaction products with Bu glycidyl ether 68478-97-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Endocrine disrupting properties**

not applicable

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09\* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

<b>SECTION 14: Transport information</b>
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**14.1. UN number or ID number**

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

**14.2. UN proper shipping name**

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (Boron (2-propanamine) trifluoro-butylglycidylether reaction product)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (Boron (2-propanamine) trifluoro-butylglycidylether reaction product)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (Boron (2-propanamine) trifluoro-butylglycidylether reaction product)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (Boron (2-propanamine) trifluoro-butylglycidylether reaction product, Diethyltoluene diamine)
IATA	Amines, liquid, corrosive, n.o.s. (Boron (2-propanamine) trifluoro-butylglycidylether reaction product)

**14.3. Transport hazard class(es)**

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine pollutant
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EC)	< 3 %

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H317 May cause an allergic skin reaction.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H373 May cause damage to organs through prolonged or repeated exposure.  
 H400 Very toxic to aquatic life.  
 H410 Very toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2:	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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