

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 06.02.2024

Version number 1

Revision: 06.02.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** *S3X70-E160DN*
- **UFI:** *E7ES-UN2M-MD9C-D4W8*
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** *PC38 Welding and soldering products, flux products*
- **1.3 Details of the supplier of the safety data sheet**
KOKI COMPANY LIMITED
Quality Assurance Department
- **Manufacturer/Supplier:**
KOKI EUROPE SP. z o.o.
ul. Przemysłowa 4, 95-100 Lucmierz, Gmina-Zgierz, Poland
+48 42 237 33 22
E-mail: info@ko-ki.pl
- **Further information obtainable from:** *Quality Assurance Department*
- **1.4 Emergency telephone number:** *Emergency telephone in Poland (opening 8:00-16:00):+48 42 237 33 22*

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05

- **Signal word** *Danger*
- **Hazard-determining components of labelling:**
2-(2-hexyloxyethoxy)ethanol
- **Hazard statements**
H318 Causes serious eye damage.
- **Precautionary statements**
P280 Wear eye protection / face protection.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
- **Additional information:**
Contains maleic acid. May produce an allergic reaction.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** *Not applicable.*
- **vPvB:** *Not applicable.*

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 7440-31-5 EINECS: 231-141-8 Reg.nr.: 01-2119486474-28-0022	tin substance with a Community workplace exposure limit	80-90%
CAS: 144413-22-9 ELINCS: 434-230-1 Reg.nr.: 01-2120117087-62-0005	complex mixture of Chinese gum rosin post reacted with acrylic acid ----- Aquatic Chronic 4, H413	5-8%
CAS: 112-59-4 EINECS: 203-988-3 Reg.nr.: 01-2119945815-28-0006	2-(2-hexyloxyethoxy)ethanol ----- ☞ Eye Dam. 1, H318; ☞ Acute Tox. 4, H312	4-5%
CAS: 7440-22-4 EINECS: 231-131-3 Reg.nr.: 01-2119555669-21-0069	silver substance with a Community workplace exposure limit	2-3%
CAS: 110-16-7 EINECS: 203-742-5	maleic acid ----- ☞ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335 Specific concentration limit: Skin Sens. 1; H317: C ≥ 0.1 %	<0.1%

· Non-hazardous ingredients:

CAS: 61788-89-4 NLP: 500-148-0	Fatty acids, C18-unsatd., dimers	1-2%
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· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for several minutes under running water. Then consult a doctor.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· **After swallowing:** If symptoms persist consult doctor.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

· **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.

· **5.2 Special hazards arising from the substance or mixture** No further relevant information available.

5.3 Advice for firefighters

· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

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- **6.3 Methods and material for containment and cleaning up:**
Use neutralising agent.
Dispose contaminated material as waste according to section 13.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Thorough dedusting.
Store in cool, dry place in tightly closed receptacles.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:**
Do not store together with oxidising and acidic materials.
- **Further information about storage conditions:**
Keep container tightly sealed.
Store under lock and key and with access restricted to technical experts or their assistants only.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· **Ingredients with limit values that require monitoring at the workplace:**

7440-31-5 tin

OEL	Short-term value: 0.2** mg/m ³ Long-term value: 2* 0.1** mg/m ³ IOELV, *metal, oxide, inorg.compds., **org. compds.
-----	---

7440-22-4 silver

OEL	Long-term value: 0.1 mg/m ³ IOELV
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- **Additional information:** The lists valid during the making were used as basis.

· 8.2 Exposure controls

- **Appropriate engineering controls** No further data; see section 7.
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
- **Respiratory protection:** Not required.
- **Hand protection**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye/face protection**



Tightly sealed goggles

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

· Physical state	Solid
· Colour:	Dark grey
· Odour:	Mild
· Odour threshold:	Not determined.
· Melting point/freezing point:	217 °C
· Boiling point or initial boiling point and boiling range	260 °C
· Flammability	Not determined.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	141 °C
· Decomposition temperature:	Not determined.
· pH	Not applicable.
· Viscosity:	
· Kinematic viscosity	Not applicable.
· Dynamic:	Not applicable.
· Solubility	
· water at 20 °C:	3-5 g/l
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not applicable.
· Density and/or relative density	
· Density at 20 °C:	3-5 g/cm ³
· Relative density	Not determined.
· Vapour density	Not applicable.
· Particle characteristics	
See section 3.	

- **9.2 Other information**

· Appearance:	
· Form:	Pasty
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.

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· Solvent content:	
· Organic solvents:	0.6 %
· VOC (EC)	0.62 %
· Solids content:	94.2 %
· Change in condition	
· Evaporation rate	Not applicable.

· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**

· Endocrine disrupting properties
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None of the ingredients is listed.

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SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- | | |
|---|-----------------|
| <ul style="list-style-type: none"> · 14.1 UN number or ID number · ADR, ADN, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class | not regulated |
| <ul style="list-style-type: none"> · 14.4 Packing group · ADR, IMDG, IATA | not regulated |
| <ul style="list-style-type: none"> · 14.5 Environmental hazards: | Not applicable. |
| <ul style="list-style-type: none"> · 14.6 Special precautions for user | Not applicable. |
| <ul style="list-style-type: none"> · 14.7 Maritime transport in bulk according to IMO instruments | Not applicable. |
| <ul style="list-style-type: none"> · UN "Model Regulation": | not regulated |

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SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Directive 2012/18/EU

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H413 May cause long lasting harmful effects to aquatic life.

· **Department issuing SDS:** Quality Assurance Department

· **Contact:** Mr. Matsumura

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4