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SECTION 1: Identification	of the substance/mixture and of the company/undertaking
1.1 Product identifier	
Trade name	: ARALDITE® AV 144-2
1.2 Relevant identified uses of	of the substance or mixture and uses advised against
Use of the Substance/Mixture	: Epoxy constituents
1.3 Details of the supplier of	the safety data sheet
Company	: Huntsman Advanced Materials (Europe)BVBA

1.3 Details of t

Company Address	 Huntsman Advanced Materials (Europe)BVB Everslaan 45 3078 Everberg Belgium 	A
Telephone Telefax	: +41 61 299 20 41 : +41 61 299 20 40	
E-mail address of person responsible for the SDS	: Global_Product_EHS_AdMat@huntsman.co	m

1.4 Emergency telephone number

France ORFILA: +33 ASIA: +65 6336-601 China: +86 20 39377 +86 532 8388 India: + 91 22 42 87 Australia: 1800 786 New Zealand: 0800 USA: +1/800/424.93	888 9090 5333 152 767 437
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SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12	72/2008)
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



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Haza	rd pictograms	:		
Signa	al word	:	Warning	
Haza	rd statements	:	H315 H317 H319 H411	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.
Preca	autionary statements	:	Prevention: P261 P264 P273 P280	Avoid breathing mist or vapours. Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection.
			Response: P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
			P391	Collect spillage.

Hazardous components which must be listed on the label: Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE)

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No.	Classification	Concent
	EC-No.		ration
	Index-No.		(% w/w)

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	Registration number		
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol (BPFDGE)	-	Skin Irrit. 2; H315 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 30 - < 50
2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxir ane	1675-54-3 216-823-5 603-073-00-2	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	>= 10 - < 20
oxirane, mono[(C12-14- alkyloxy)methyl] derivs.	68609-97-2 271-846-8 603-103-00-4	Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 1 - < 10

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed None known.



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4.3 Indication of any immediate medical attention and special treatment needed

Treatment

: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon dioxide (CO2) Carbon monoxide Carbon oxides Halogenated compounds Metal oxides
5.3 Advice for firefighters		
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protec Personal precautions		e equipment and emergency procedures Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
6.2 Environmental precautions Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica g	el,
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acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Advice on protection against : Normal measures for preventive fire protection. fire and explosion Hygiene measures When using do not eat or drink. When using do not smoke. : Wash hands before breaks and at the end of workday. 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
Advice on common storage	:	For incompatible materials please refer to Section 10 of this SDS.
Recommended storage temperature	:	2 - 40 °C
Further information on storage stability	:	Stable under normal conditions.
7.3 Specific end use(s) Specific use(s)	:	No data available

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Not applicable		_		
Mica-group minerals ; Mica	12001-26-2	TWA (Inhalable)	10 mg/m3	GB EH40
		TWA (Respirable fraction)	0.8 mg/m3	GB EH40
Titanium dioxide	13463-67-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40
Barium sulfate	7727-43-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	Workers	Dermal	Acute local effects	0.0083 mg/cm2
	Workers	Dermal	Long-term systemic effects	104.15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29.39 mg/m3
	Consumers	Dermal	Long-term systemic effects	62.5 mg/kg
	Consumers	Inhalation	Long-term systemic effects	8.7 mg/m3
	Consumers	Oral	Long-term systemic effects	6.25 mg/kg
bis-[4-(2,3- epoxipropoxi)phenyl]pr opane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
oxirane, mono[(C12- 14-alkyloxy)methyl]	Workers	Inhalation	Long-term systemic	3.6 mg/m3



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derivs.			effects	
	Workers	Dermal	Long-term systemic effects	1 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.5 mg/kg
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg
2,2'-[(1- methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day
Titanium dioxide	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumers	Oral	Long-term systemic effects	700 mg/kg bw/day
Barium sulfate	Workers	Inhalation	Long-term systemic effects	10 mg/m3
	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumer use	Inhalation	Long-term systemic effects	10 mg/m3
	Consumer use	Oral	Long-term systemic effects	13000 mg/kg
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol (BPFDGE)	Workers	Dermal	Acute local effects	0.0083 mg/cm2
	Workers	Dermal	Long-term systemic effects	104.15 mg/kg
	Workers	Inhalation	Long-term systemic effects	29.39 mg/m3
	Consumers	Dermal	Long-term systemic effects	62.5 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	8.7 mg/m3
	Consumers	Oral	Long-term systemic effects	6.25 mg/kg bw/day



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oxirane, mono[(C12- 14-alkyloxy)methyl] derivs.	Workers	Inhalation	Long-term systemic effects	3.6 mg/m3
	Workers	Dermal	Long-term systemic effects	1 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.5 mg/kg
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name		Environmental Compartment	Value
Formaldehyde, oligom reaction products with 2,3-epoxypropane and	1-chloro-	Fresh water	0.003 mg/l
Remarks:	Assessm	nent Factors	
		Marine water	0.0003 mg/l
	Assessm	nent Factors	
	1	Intermittent use/release	0.0254 mg/l
	Assessm	nent Factors	
	1	Fresh water sediment	0.294 mg/kg
	Equilibriu	um method	
		Marine sediment	0.0294 mg/kg
	Equilibriu	um method	
Equilibriur		Soil	0.237 mg/kg
		um method	
		Sewage treatment plant	10 mg/l
	Assessm	nent Factors	
bis-[4-(2,3- epoxipropoxi)phenyl]p	oropane	Fresh water	0.006 mg/l
		Marine water	0.001 mg/l
		Fresh water sediment	0.341 mg/kg dry weight (d.w.)
		Marine sediment	0.034 mg/kg dry weight (d.w.)
		Soil	0.065 mg/kg dry weight (d.w.)
		Sewage treatment plant	10 mg/l
		Secondary Poisoning	11 mg/kg
oxirane, mono[(C12-1 alkyloxy)methyl] deriv		Fresh water	0.106 mg/l



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		Marine water	0.011 mg/l
		Freshwater - intermittent	0.072 mg/l
		Sewage treatment plant	10 mg/l
		Fresh water sediment	307.16 mg/kg
		Marine sediment	30.72 mg/kg
2,2'-[(1-methylethylide phenyleneoxymethyle ne		Fresh water	0.006 mg/l
		Marine water	0.001 mg/l
		Fresh water sediment	0.341 mg/kg dry weight (d.w.)
		Marine sediment	0.034 mg/kg dry weight (d.w.)
		Soil	0.065 mg/kg dry weight (d.w.)
		Sewage treatment plant	10 mg/l
		Secondary Poisoning	11 mg/kg
Titanium dioxide		Marine water	0.0184 mg/l
	Assessme	ent Factors	
		Fresh water sediment	1000 mg/kg
	Assessme	ent Factors	
		Fresh water	0.184 mg/l
	Assessme	ent Factors	
		Marine sediment	100 mg/kg
	Assessme	ent Factors	
		Soil	100 mg/kg
	Assessme	ent Factors	
		Sewage treatment plant	100 mg/l
	Assessme	ent Factors	
	1	Freshwater - intermittent	0.193 mg/l
	Assessme	ent Factors	~
Barium sulfate	1	Fresh water	115 µg/l
		Sewage treatment plant	62.2 mg/l
	Assessme	ent Factors	I
	1	Fresh water sediment	600.4 mg/kg
	Assessme	ent Factors	
	1	Soil	207.7 mg/kg



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	Assessme	ent Factors		
Formaldehyde, oligomer reaction products with 1 2,3-epoxypropane and p (BPFDGE)	-chloro-	Fresh water	0.003 mg/l	
	Assessme	ent Factors		
		Marine water	0 mg/l	
	Assessme	ent Factors		
		Intermittent use/release	0.0254 mg/l	
	Assessme	ent Factors	I	
		Fresh water sediment	0.294 mg/kg dry weight (d.w.)	
	Equilibriur	n method		
		Marine sediment	0.0294 mg/kg dry weight (d.w.)	
	Equilibriur	method		
		Soil	0.237 mg/kg dry weight (d.w.)	
	Equilibriur	n method		
		Sewage treatment plant	10 mg/l	
	Assessme	ent Factors		
oxirane, mono[(C12-14- alkyloxy)methyl] derivs.		Fresh water	0.106 mg/l	
		Marine water	0.011 mg/l	
		Freshwater - intermittent	0.072 mg/l	
		Sewage treatment plant	10 mg/l	
		Fresh water sediment	307.16 mg/kg	
		Marine sediment	30.72 mg/kg	
Siloxanes and Silicones reaction products with si		Fresh water sediment	> 100 mg/kg	
	Assessme	ent Factors		
		Soil	23 mg/kg	
	Assessme	ent Factors	I	

8.2 Exposure controls

Personal protective equipment

Eye protection

: Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing problems.

Hand protection



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	Materia	al	:	butyl-rubber	
	Materia Break	al through time	:	Ethyl Vinyl Alcoho > 8 h	bl Laminate (EVAL)
	Materia	al	:	Neoprene rubber	
	Materia Break	al through time	:	Nitrile rubber 10 - 480 min	
	Remar	ks	:	concerning perme special workplace contact). The suitability for	nformation given by the producer eability and break through times, and of e conditions (mechanical strain, duration of a specific workplace should be discussed s of the protective gloves.
	Skin ar	nd body protection	:	Choose body pro	ng tection according to the amount and he dangerous substance at the work place.
	Respir	atory protection	:	ventilation is prov	rotection unless adequate local exhaust ided or exposure assessment demonstrates e within recommended exposure guidelines.
	Filte	er type	:	Combined particu	lates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: paste
Colour	: grey
Odour	: slight
Odour Threshold	: No data is available on the product itself.
рН	: 6 (25 °C) Concentration: 500 g/l
Melting point/freezing point	: No data is available on the product itself.
Boiling point	: >200 °C
Flash point	: 180 °C Method: Pensky-Martens closed cup, closed cup
Flammability (solid, gas)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.

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	r explosion limit / Lower nability limit	: No data is av	vailable on the product itself.
Vapo	ur pressure	: < 0.001 hPa	(20 °C)
Relati	ve vapour density	: No data is av	vailable on the product itself.
Relati	ve density	: No data is av	vailable on the product itself.
Densi	ty	: 1.4 g/cm3 (2	5 °C)
	ility(ies) iter solubility	: practically ins	soluble (20 °C)
So	ubility in other solvents	: No data is av	vailable on the product itself.
	on coefficient: n- ol/water	: No data is av	ailable on the product itself.
Auto-	gnition temperature	: No data is av	vailable on the product itself.
Deco	mposition temperature	: > 200 °C	
Visco Vis	sity cosity, dynamic	: 380,000 - 72	0,000 mPa.s (25 °C)
9.2 Other	information		
No da	ta available		

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions					
Hazardous reactions	:	No hazards to be specially mentioned.			
10.4 Conditions to avoid					
Conditions to avoid	:	None known.			
10.5 Incompatible materials					
Materials to avoid	:	None known.			
10.6 Hazardous decomposition products					
Hazardous decomposition	:	carbon dioxide			
products		carbon monoxide Halogenated compounds			

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Addit toxiony	
<u>Components:</u>	
Formaldehyde, oligomeric reaction products wi (BPFDGE):	th 1-chloro-2,3-epoxypropane and phenol
Acute oral toxicity : LD50 (Rat, r	nale and female): > 5,000 mg/kg CD Test Guideline 401
Method: OE Assessment toxicity	methylene)]bisoxirane: emale): > 2,000 mg/kg CD Test Guideline 420 : The substance or mixture has no acute oral o mortality observed at this dose.
	: nale): ca. 26.8 g/kg er guidelines
Components:	
•	0.15 mg/l
Components: Formaldehyde, oligomeric reaction products wi (BPFDGE):	th 1-chloro-2,3-epoxypropane and phenol
Acute dermal toxicity : LD50 (Rat, r Method: OE	nale and female): > 2,000 mg/kg CD Test Guideline 402 : The substance or mixture has no acute dermal
Method: OE	methylene)]bisoxirane: nale and female): > 2,000 mg/kg CD Test Guideline 402 : The substance or mixture has no acute dermal
oxirane, mono[(C12-14-alkyloxy)methyl] derivs Acute dermal toxicity : (Rabbit, mal	: e): > 4,000 mg/kg, 4,5 ml/kg

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Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of : No data available administration)

Skin corrosion/irritation

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Species: Rabbit Method: OECD Test Guideline 404 Result: Irritating to skin.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Species: Rabbit Exposure time: 4 h Assessment: Irritating to skin. Method: OECD Test Guideline 404 Result: Irritating to skin.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.: Species: Rabbit Exposure time: 24 h Method: Acute dermal toxicity Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Species: Rabbit Method: OECD Test Guideline 405 Result: No eye irritation

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Species: Rabbit Assessment: Irritating to eyes. Method: OECD Test Guideline 405 Result: Irritating to eyes.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.: Species: Rabbit Assessment: No eye irritation Method: OECD Test Guideline 405 Result: slight irritation

Respiratory or skin sensitisation

Components:

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Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Test Type: Local lymph node assay (LLNA) Exposure routes: Skin

Species: Mouse Method: OECD Test Guideline 429 Result: May cause sensitisation by skin contact.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Test Type: Local lymph node assay (LLNA) Exposure routes: Skin Species: Mouse Method: OECD Test Guideline 429 Result: The product is a skin sensitiser, sub-category 1B.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.: Test Type: Buehler Test Exposure routes: Skin Species: Guinea pig Method: OPPTS 870.2600 Result: May cause sensitisation by skin contact.

Assessment:

No data available

Germ cell mutagenicity

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Genotoxicity in vitro : Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 **Result:** positive : Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: positive : Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 **Result:** positive 2.2'-[(1-methylethylidene)bis(4.1-phenyleneoxymethylene)]bisoxirane: (

z, z - [(1 - 11) - 11) - 11 - 11]	bis(4, 1-prienyleneoxymetrylene)jbisoxirane.
Genotoxicity in vitro	: Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: without metabolic activation Result: positive
	: Test Type: reverse mutation assay

Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation

	Y DAIA SHEEI to REACH Regulation (E	C) No 1907/2006, as amend	ed by UK REACH	HUNTSMAN
Regulation	s SI 2019/758 DITE® AV 144-		-	Enriching lives through innovatic
ersion .4	Revision Date: 08.10.2021	SDS Number: 400001009962		sue: 05.06.2018 sue: 27.05.2016
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		Method: Mutag mutation assay Result: negativ	/)	la typhimurium - reverse
	ne, mono[(C12-14-all toxicity in vitro	Metabolic activ	almonella typhimu ation: with and wi) Test Guideline 4	thout metabolic activation
		Test system: C Concentration: Metabolic activ	hinese hamster o 0,5 - 5.000 μg/ml ation: with and wi) Test Guideline 4	- thout metabolic activation
Form		reaction products with	1-chloro-2,3-epox	ypropane and phenol
(BPFDGE): Genotoxicity in vivo	: Cell type: Som Application Rou Exposure time: Dose: 2000 mg Method: OECD Result: negativ	ute: Oral : 48 h g/kg) Test Guideline 4	74	
		Cell type: Som Application Roy Dose: 2000 mg Method: OECD Result: negativ	ute: Oral g/kg) Test Guideline 4	86
	(1-methylethylidene)t toxicity in vivo	bis(4,1-phenyleneoxyme : Test Type: in v Test species: N Cell type: Gern Application Roy Dose: 3333, 10 Result: negativ	ivo assay /louse (male) n ute: Oral 0000 mg/kg	ne:
		Test species: F Cell type: Som Application Roi Dose: 50,250,5	atic	

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Result: negative

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Genotoxicity in vivo	: Test Type: In vivo micronucleus test
-	Test species: Mouse (male and female)
	Cell type: Bone marrow
	Application Route: Intraperitoneal injection
	Exposure time: 24 hr, 48 hr, and 72 hr
	Method: OECD Test Guideline 474
	Result: negative

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Germ cell mutagenicity- : No data available Assessment

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Species: Rat, male Application Route: Oral Exposure time: 24 month(s) Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week No observed adverse effect level: 15 mg/kg bw/day Method: OECD Test Guideline 453 Result: negative Target Organs: Digestive organs

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s) Dose: 0, 0.1, 10, 100 mg/kg bw/day Frequency of Treatment: 3 days/week No-observed-effect level: 0.1 mg/kg body weight Method: OECD Test Guideline 453 Result: negative Target Organs: Digestive organs

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s) Dose: 0.1, 100, 1000 mg/kg bw/day Frequency of Treatment: 5 days/week No-observed-effect level: 100 mg/kg body weight Method: OECD Test Guideline 453 Result: negative

Species: Rat, female Application Route: Oral Exposure time: 24 month(s) Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week No observed adverse effect level: 100 mg/kg bw/day



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Method: OECD Test Guideline 453 Result: negative Target Organs: Digestive organs

Species: Rat, females Application Route: Oral Exposure time: 24 month(s) Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week No-observed-effect level: 2 mg/kg bw/day Method: OECD Test Guideline 453 Result: negative Target Organs: Digestive organs

Carcinogenicity - : No data available Assessment

Reproductive toxicity

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Effects on fertility : Test Type: Two-generation study Species: Rat, male and female Application Route: Oral

similar substances.

Dose: 0, 50, 180, 540 or 750 mg/kg/ Duration of Single Treatment: 238 d General Toxicity - Parent: No-observed-effect level: 750 General Toxicity F1: No-observed-effect level: 750 mg/kg body weight General Toxicity F2: NOAEL: 750 mg/kg body weight Method: OECD Test Guideline 416 Result: No effects on fertility and early embryonic development were detected. GLP: yes Remarks: Information given is based on data obtained from

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Two-generation study Species: Rat, male and female Application Route: Oral Dose: 0, 50, 180, 540 or 750 milligram per kilogram Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight General Toxicity F1: No-observed-effect level: 750 mg/kg body weight Symptoms: No adverse effects Method: OECD Test Guideline 416 Result: No effects on fertility and early embryonic development were detected.

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

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		Application Rou Duration of Sin Frequency of T General Toxicit 100 mg/kg bod	gle Treatment: 13 Weeks reatment: 5 days/week y - Parent: No observed adverse effect level:
Com	ponents:		
Effec	(1-methylethylidene)bi ts on foetal lopment	Duration of Sin Frequency of T General Toxicit 30 mg/kg body	t, female ute: Dermal 10 or 300 milligram per kilogram gle Treatment: 28 d reatment: 1 daily y Maternal: No observed adverse effect level: weight Toxicity: No observed adverse effect level: y weight
		Result: No tera Test Type: Pre- Species: Rabbi Application Rou Dose: 0, 20, 60 Duration of Sin Frequency of T General Toxicit 60 mg/kg body Developmental 180 mg/kg bod	togenic effects -natal t, female ute: Oral O or 180 milligram per kilogram gle Treatment: 13 d reatment: 1 daily y Maternal: No observed adverse effect level: weight Toxicity: No observed adverse effect level: y weight Test Guideline 414
		Duration of Sin Frequency of T General Toxicit 180 mg/kg bod Developmental 540 mg/kg bod	emale ute: Oral 0 and 540 milligram per kilogram gle Treatment: 10 d reatment: 1 daily y Maternal: No observed adverse effect level: y weight Toxicity: No observed adverse effect level: > y weight Test Guideline 414
oxira	ne, mono[(C12-14-alky	Species: Rat, for Application Rou Duration of Sin	ute: Dermal gle Treatment: 6 h y Maternal: No observed adverse effect level:

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200 mg/kg body weight Method: OECD Test Guideline 414 Result: No teratogenic effects Species: Rabbit, female **Application Route: Oral** Dose: 40, 125, 375 milligram per kilogram 375 mg/kg body weight 375 mg/kg body weight Method: OECD Test Guideline 414 Result: No teratogenic effects Reproductive toxicity -: No data available Assessment STOT - single exposure No data available STOT - repeated exposure No data available Repeated dose toxicity Components: Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE):

Species: Rat, male and female NOAEL: 250 mg/kg **Application Route: Ingestion** Exposure time: 13 WeeksNumber of exposures: 7 d Method: Subchronic toxicity

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Species: Rat, male and female NOAEL: 50 mg/kg Application Route: oral (gavage) Exposure time: 14 WeeksNumber of exposures: 7 d Dose: 0, 50, 250, 1000 mg/kg/day Method: OECD Test Guideline 408

Species: Rat, male and female NOAEL: >= 10 mg/kgApplication Route: Skin contact Exposure time: 13 WeeksNumber of exposures: 5 d Dose: 0, 10, 100, 1000 mg/kg/day Method: OECD Test Guideline 411

Species: Mouse, male NOAEL: 100 mg/kg Application Route: Skin contact



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Developmental Toxicity: No observed adverse effect level:

General Toxicity Maternal: No observed adverse effect level: Developmental Toxicity: No observed adverse effect level:

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Exposure time: 13 WeeksNumber of exposures: 3 d Dose: 0, 1, 10, 100 mg/kg/day Method: OECD Test Guideline 411

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.: Species: Rat, male and female NOEL: 1 mg/kg LOAEL: 10 mg/kg Application Route: Skin contact Exposure time: 13 WeeksNumber of exposures: 5 days/week for 13 weeks Method: OECD Test Guideline 411

: No data available Repeated dose toxicity -Assessment

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain components : considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

General Information:	No data available
Inhalation:	No data available
Skin contact:	No data available
Eye contact:	No data available
Ingestion:	No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects No data available

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Further information

Ingestion:

No data available

SECTION 12: Ecological information

12.1 Toxicity

<u>Components:</u> Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol			
(BPFDGE): Toxicity to fish	: LC50 (Fish): 2.54 mg/l Exposure time: 96 h Test substance: Fresh water Method: Calculation method		
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 2.55 mg/l Exposure time: 48 h Method: Calculation method		
Toxicity to algae/aquatic plants	: EC50 (Selenastrum capricornutum (green algae)): > 1.8 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201 GLP: no		
Toxicity to microorganisms	 IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Analytical monitoring: no Test substance: Fresh water GLP: no 		
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC: 0.3 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Analytical monitoring: no Test substance: Fresh water Method: OECD Test Guideline 211 GLP: yes Remarks: Information given is based on data obtained from similar substances.		
2 2'-[(1-methylethylidene)bis(4	1-phenyleneoxymethylene)]bisoxirane:		
Toxicity to fish	 LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h Method: OECD Test Guideline 203 		

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	city to daphnia and other atic invertebrates	:	EC50 (Daphnia m Exposure time: 48 Test Type: static t Test substance: F Method: OECD Te	est resh water
Toxi plan	city to algae/aquatic ts	:	EC50 : 11 mg/l Exposure time: 72 Test Type: static t Test substance: F Method: EPA-660	est resh water
			NOEC : 4.2 mg/l Exposure time: 72 Test Type: static t Test substance: F Method: EPA-660	est resh water
Toxi	city to microorganisms	:	IC50 (activated sl Exposure time: 3 Test Type: static t Test substance: F	h est
aqua	city to daphnia and other atic invertebrates onic toxicity)	:	Exposure time: 21	magna (Water flea) tatic test resh water
	oxicology Assessment nic aquatic toxicity	:	Toxic to aquatic li	e with long lasting effects.
oxira	ine, mono[(C12-14-alkylo	xy)r	nethyl] derivs.:	
Toxi	city to fish	:	LL50 (Oncorhyncl Exposure time: 96 Test Type: semi-s Method: OECD Te	tatic test
	city to daphnia and other ttic invertebrates	:	EL50 (Daphnia m Exposure time: 48 Test Type: static t Method: OECD Te	est
Toxi plan	city to algae/aquatic ts	:	IC50 (Selenastrur Exposure time: 72 Test Type: static t Method: OECD Te	est
Τοχί	city to microorganisms	:	IC50 (activated sl Exposure time: 3 Test Type: static t Method: OECD To	h est

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12.2 Persistence and degradability

Components:	
Formaldehyde, oligomeric reaction (BPFDGE):	on products with 1-chloro-2,3-epoxypropane and phenol
Biodegradability :	Test Type: aerobic Inoculum: activated sludge Concentration: 3 mg/l Result: Not biodegradable Biodegradation: ca. 0 % Exposure time: 28 d Method: Directive 67/548/EEC Annex V, C.4.E.
2,2'-[(1-methylethylidene)bis(4,1-	phenyleneoxymethylene)]bisoxirane:
Biodegradability :	Test Type: aerobic Inoculum: activated sludge, non-adapted Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water :	Degradation half life (DT50): 4.83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 7.1 d (25 °C) pH: 9 Method: OECD Test Guideline 111 Remarks: Fresh water Degradation half life (DT50): 3.58 d (25 °C) pH: 7 Method: OECD Test Guideline 111 Remarks: Fresh water
oxirane, mono[(C12-14-alkyloxy)	methyl] derivs.:
	Test Type: aerobic Inoculum: activated sludge Concentration: 100 mg/l

Result: Readily biodegradable. Biodegradation: 87 % Exposure time: 28 d Method: OECD Test Guideline 301F

12.3 Bioaccumulative potential

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): **Bioaccumulation** : Species: Fish Bioconcentration factor (BCF): 150 Remarks: Does not bioaccumulate.



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Partitio octano	n coefficient: n- I/water	: log Pow: 2.7 - 3.6 Method: OECD T GLP: yes) est Guideline 117	

2,2'-[(1-methylethylidene)bis((4,1-phenyleneoxymethylene)]bisoxirane: Bioconcentration factor (BCF): 31
Bioaccumulation	Remarks: Does not bioaccumulate.
Partition coefficient: n- octanol/water	: log Pow: 3.242 (25 °C) pH: 7.1 Method: OECD Test Guideline 117

oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:						
Partition coefficient: n-	:	log Pow: 3.77 (20 °C)				
octanol/water		Method: OECD Test Guideline 107				

12.4 Mobility in soil

Components:

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (BPFDGE): Distribution among : Koc: 4460 environmental compartments Method: OECD Test Guideline 121

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Distribution among : Koc: 445 environmental compartments

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological	:	An environmental hazard cannot be excluded in the event of
information		unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 3082
RID	:	UN 3082
IMDG	:	UN 3082
ΙΑΤΑ	:	UN 3082
14.2 UN proper shipping name		
ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
		(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
RID	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
		(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
		(BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
ΙΑΤΑ	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, BISPHENOL F EPOXY RESIN)
14.3 Transport hazard class(es)		
ADR	:	9
RID	:	9
IMDG	:	9

ΙΑΤΑ

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14.4 Packing group

ADR Packing group Classification Code Hazard Identification Numbe Labels Tunnel restriction code	: : : :	III M6 90 9 (-)	
RID Packing group Classification Code Hazard Identification Numbe Labels	: : er : :	III M6 90 9	
IMDG Packing group Labels EmS Code	:	III 9 F-A, S-F	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous	
IATA (Passenger) Packing instruction (passenger aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous	
14.5 Environmental hazards			
ADR Environmentally hazardous	:	yes	

	•	,	
RID Environmentally hazardous	:	yes	
IMDG Marine pollutant	:	yes	

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
REACH - Candidate List of Substances of Very High	: This product does not contain

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	Concer	n for Authorisation (Ar	ticle 59).	substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).	
	Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. E2 ENVIRONMENTAL HAZARDS				
	Other regulations: Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.				
	The co	mponents of this pro	duct are reported in	n the following inventories:	
	DSL		-	ntains one or several components listed in the	
	AIIC		: On the inventor	y, or in compliance with the inventory	
	NZIoC		: On the inventor	y, or in compliance with the inventory	
	ENCS		: On the inventor	y, or in compliance with the inventory	
	KECI		: Not in complian	ce with the inventory	
	PICCS		: Not in complian	ce with the inventory	
	IECSC			d to be imported / manufactured only by the contact your Huntsman sales representative ation.	
	TCSI		: On the inventor	y, or in compliance with the inventory	
	TSCA		: On or in complia inventory	ance with the active portion of the TSCA	

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

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15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements				
H315 H317 H319 H411	: Causes serious eye irrit	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.		
Full text of other abbreviations				
Aquatic Chronic Eye Irrit. Skin Irrit. Skin Sens. GB EH40 GB EH40 / TWA	 Eye irritation Skin irritation Skin sensitisation UK. EH40 WEL - Workplace 	Skin irritation		
Further information				
Classification of the mixtur	e:	Classification procedure:		
Skin Irrit. 2	H315	Calculation method		
Eye Irrit. 2	H319	Calculation method		
Skin Sens. 1	H317	Calculation method		
Aquatic Chronic 2	H411	Calculation method		

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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