













SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

HumiSeal Thinner 505

of the mixture

Registration number

Synonyms None.

Product code HumiSeal Europe Thinner 505

Issue date 22-June-2015

Version number 02

Revision date 14-December-2017 Supersedes date 22-June-2015

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Protective Coating Thinner for Printed Circuit Board

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name HUMISEAL EUROPE LTD.

Address 505 Eskdale Road

Winnersh

Wokingham Berkshire RG41 5TU

UK

Division A CHASE CORPORATION COMPANY

Telephone General Assistance 44 (0) 118 944 2333

e-mail europetechsupport@chasecorp.com

Contact person Not available.

1.4. Emergency telephone

number

Chemtrec USA

1-800-424-9300

OutSide USA +1 703-741-5970

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids Category 2 H225 - Highly flammable liquid and

vapour.

Health hazards

exposure

exposure

Acute toxicity, inhalation Category 4 H332 - Harmful if inhaled.

Serious eye damage/eye irritation Category 2 H319 - Causes serious eye

irritation.

Specific target organ toxicity - single

Category 3 respiratory tract irritation

H335 - May cause respiratory

irritation.

Specific target organ toxicity - single Category 3 narcotic effects H336 - May cause drowsiness or

dizziness.

Material name: HumiSeal Thinner 505

SDS UK

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard

Category 3

H412 - Harmful to aquatic life with long lasting effects.

May be ignited by heat, sparks or flames. Harmful if inhaled. May cause drowsiness and **Hazard summary**

dizziness. Causes serious eye irritation. May cause irritation to the respiratory system. Prolonged exposure may cause chronic effects. Dangerous for the environment if discharged into watercourses. Occupational exposure to the substance or mixture may cause adverse health

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Methyl Isobutyl Ketone, n-Butyl acetate Contains:

Hazard pictograms



Signal word Danger

Hazard statements

Highly flammable liquid and vapour. H225 Causes serious eye irritation. H319 Harmful if inhaled. H332 May cause respiratory irritation. H335

May cause drowsiness or dizziness. H336 Harmful to aquatic life with long lasting effects. H412

Precautionary statements

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P210

Keep container tightly closed. P233

Ground/bond container and receiving equipment. P240

Use explosion-proof electrical/ventilating/lighting equipment. P241

Use only non-sparking tools. P242

Take precautionary measures against static discharge. P243

Avoid breathing mist or vapour. P261 Wash thoroughly after handling. P264

Use only outdoors or in a well-ventilated area. P271

Avoid release to the environment. P273

Wear protective gloves/eye protection/face protection. P280

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with P303 + P361 + P353

IF INHALED: Remove person to fresh air and keep comfortable for breathing. P304 + P340

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present P305 + P351 + P338

and easy to do. Continue rinsing.

Call a POISON CENTRE/doctor if you feel unwell. P312 P337 + P313 If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish. P370 + P378

Storage

P235

Store in a well-ventilated place. Keep container tightly closed. P403 + P233

Store locked up. P405

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations. P501

Supplemental label information 32 % of the mixture consists of component(s) of unknown acute dermal toxicity. 100 % of the

mixture consists of component(s) of unknown acute hazards to the aquatic environment, 68 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

EUH066 - Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Methyl Isobutyl Ketone	60 - < 70	108-10-1 203-550-1	01-2119473980-30-xxxx	606-004-00-4	#
Classification:	Flam. Liq. 2;H225, Eye	Irrit. 2;H319, Acut	e Tox. 4;H332, STOT SE 3;H3	335	
n-Butyl acetate	30 - < 40	123-86-4 204-658-1	01-2119485493-29-xxxx	607-025-00-1	
Classification:	Flam. Liq. 3;H226, STC	T SE 3;H336, Aqı	uatic Chronic 3;H412		

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance. vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the

label where possible). Ensure that medical personnel are aware of the material(s) involved, and

take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or

artificial respiration if needed. Call a POISON CENTRE or doctor/physician if you feel unwell.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and

Skin contact

delayed

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards Highly flammable liquid and vapour.

5.1. Extinguishing media

Suitable extinguishing

media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do

so without risk.

Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapours and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid inhalation of vapours and spray mists. Avoid contact with eyes. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Туре	Value
Methyl Isobutyl Ketone (CAS 108-10-1)	STEL	416 mg/m3
		100 ppm
	TWA	208 mg/m3
		50 ppm
n-Butyl acetate (CAS 123-86-4)	STEL	966 mg/m3
,		200 ppm
	TWA	724 mg/m3
		150 ppm

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU Components Type Value

Methyl Isobutyl Ketone (CAS 108-10-1)	STEL	208 mg/m3
,		50 ppm
	TWA	83 mg/m3
		20 ppm

Biological limit values

UK. EH40 Biological Monitoring Guidance Values (BMGVs)

Components	Value	Determinant	Specimen	Sampling time
Methyl Isobutyl Ketone (CAS 108-10-1)	20 umol/l	4-Methylpentan -2-one	Urine	*

^{* -} For sampling details, please see the source document.

Recommended monitoring

procedures

Follow standard monitoring procedures.

Derived no effect levels

(DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

Exposure guidelines

UK EH40 WEL: Skin designation

Methyl Isobutyl Ketone (CAS 108-10-1)

Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen

according to the CEN standards and in discussion with the supplier of the personal protective

equipment.

Eye/face protection

Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

- Other Wear suitable protective clothing.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing

after handling the material and before eating, drinking, and/or smoking. Routinely wash work

clothing and protective equipment to remove contaminants.

Environmental exposure

controls

Inform appropriate managerial or supervisory personnel of all environmental releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Colour Not available.
Odour Not available.
Odour threshold Not available.
pH Does not apply.

Melting point/freezing point -84 °C (-119.2 °F) estimated Initial boiling point and boiling 116.5 °C (241.7 °F) estimated

range

Flash point 22.0 °C (71.6 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

1.4 % estimated

(%)

Flammability limit - upper 12 % estimated

(%)

Vapour pressure 22.95 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Negligible

Material name: HumiSeal Thinner 505

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

425 °C (797 °F) estimated

Decomposition temperature Not available. Viscosity Not available. **Explosive properties** Not explosive. Oxidising properties Not oxidising

9.2. Other information

Density 0.83 g/cm3 estimated

Miscible (water) Negligible

100 % estimated Percent volatile 0.83 estimated Specific gravity VOC 100 % estimated

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions. 10.2. Chemical stability

10.3. Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

10.5. Incompatible materials Strong oxidising agents. Nitrates.

10.6. Hazardous

No hazardous decomposition products are known.

decomposition products

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation Harmful if inhaled. May cause drowsiness and dizziness. Headache. Nausea, vomiting.

No adverse effects due to skin contact are expected. Skin contact

Eye contact Causes serious eye irritation.

Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of

occupational exposure.

May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. **Symptoms**

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause

respiratory irritation.

11.1. Information on toxicological effects

Harmful if inhaled. **Acute toxicity**

Due to partial or complete lack of data the classification is not possible. Skin corrosion/irritation

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible. Skin sensitisation Due to partial or complete lack of data the classification is not possible.

Due to partial or complete lack of data the classification is not possible. Germ cell mutagenicity

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

Due to partial or complete lack of data the classification is not possible. Reproductive toxicity May cause respiratory irritation. May cause drowsiness and dizziness. Specific target organ toxicity -

Specific target organ toxicity -

repeated exposure

single exposure

Due to partial or complete lack of data the classification is not possible.

Due to partial or complete lack of data the classification is not possible. **Aspiration hazard**

Mixture versus substance

Material name: HumiSeal Thinner 505

information

No information available.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity Harmful to aquatic life with long lasting effects. Due to partial or complete lack of data the

classification for hazardous to the aquatic environment, acute hazard, is not possible.

Components Species Test results

Methyl Isobutyl Ketone (CAS 108-10-1)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 492 - 593 mg/l, 96 hours

n-Butyl acetate (CAS 123-86-4)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 17 - 19 mg/l, 96 hours

12.2. Persistence and

degradability

12.3. Bioaccumulative potential

Partition coefficient

n-octanol/water (log Kow)

Methyl Isobutyl Ketone 1.31 n-Butyl acetate 1.78

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT

assessment

and vPvB

Not a PBT or vPvB substance or mixture.

12.6. Other adverse effectsThe product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

EU waste codeThe Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number UN1263

14.2. UN proper shipping Paint related material

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Hazard No. (ADR) 33
Tunnel restriction code D/E
14.4. Packing group II
14.5. Environmental hazards No.

14.6. Special precautions

utions Read safety instructions, SDS and emergency procedures before handling.

for user

RID

14.1. UN number UN1263

14.2. UN proper shipping Paint related material

name

14.3. Transport hazard class(es)

Class 3 Subsidiary risk -Label(s) 3

^{*} Estimates for product may be based on additional component data not shown.

14.4. Packing group II **14.5. Environmental hazards** No.

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

ADN

14.1. UN number UN1263

14.2. UN proper shipping Paint related material

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
14.4. Packing group II
14.5. Environmental hazards No.

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

IATA

14.1. UN number UN1263

14.2. UN proper shipping PAINT RELATED MATERIAL

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk
14.4. Packing group II

14.5. Environmental hazards No.
ERG Code 3L

14.6. Special precautions

for user

Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN1263

14.2. UN proper shipping PAINT RELATED MATERIAL

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 14.4. Packing group II
14.5. Environmental hazards
Marine pollutant No

Marine pollutant No. EmS F-E, S-I

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

14.7. Transport in bulk Not established.

according to Annex II of Marpol

and the IBC Code

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Methyl Isobutyl Ketone (CAS 108-10-1)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at

work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Methyl Isobutyl Ketone (CAS 108-10-1) n-Butyl acetate (CAS 123-86-4)

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP

Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended. Additional information is given in the Safety Data Sheet.

National regulations Follow national regulation for work with chemical agents.

15.2. Chemical safety

assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations Not available.

References Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation

methods and test data, if available.

Full text of any H-statements not written out in full under

Sections 2 to 15 H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour. H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Revision informationThis document has undergone significant changes and should be reviewed in its entirety.

Training information Follow training instructions when handling this material.

Disclaimer The information and recommendations in this safety data sheet are, to the best of our knowledge,

accurate as of the date of issue. Nothing herein shall be deemed to create any warranty, expressed or implied. It is the responsibility of the user to determine the applicability of this

information and the suitability of the material or product for any particular purpose

Material name: HumiSeal Thinner 505

SDS UK