

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	HumiSeal 1B31EPA
Registration number	-
Synonyms	None.
Product code	HumiSeal Europe 1B31EPA
Issue date	26-May-2015
Version number	05
Revision date	07-November-2017
Supersedes date	07-November-2017

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Protective Coating for Printed Circuit Board
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	HUMISEAL EUROPE LTD.	
Address	505 Eskdale Road Winnersh Wokingham Berkshire RG41 5TU UK	
Division	A CHASE CORPORATION COMPANY	
Telephone	General Assistance	44 (0) 118 944 2333
e-mail	europetechsupport@chasecorp.com	
Contact person	Not available.	

1.4. Emergency telephone number	Chemtrec USA	1-800-424-9300
	OutSide USA	+1 703-741-5970

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids	Category 2	H225 - Highly flammable liquid and vapour.
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Health hazards

Serious eye damage/eye irritation	Category 2	H319 - Causes serious eye irritation.
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Hazard summary May be ignited by heat, sparks or flames. Causes serious eye irritation. Occupational exposure to the substance or mixture may cause adverse health effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Isopropyl alcohol, PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE
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Hazard pictograms



Signal word

Danger

Hazard statements

H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.

Precautionary statements

Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P264 Wash thoroughly after handling.
P280 Wear protective gloves/eye protection/face protection.

Response

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P370 + P378 In case of fire: Use appropriate media to extinguish.

Storage

P403 + P235 Store in a well-ventilated place. Keep cool.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

80 % of the mixture consists of component(s) of unknown acute oral toxicity. 80 % of the mixture consists of component(s) of unknown acute dermal toxicity. 99.92 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 99.92 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 99.92 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

2.3. Other hazards

Not a PBT or vPvB substance or mixture.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	50 - < 60	108-65-6 203-603-9	01-2119475791-29-xxxx	607-195-00-7	#
Classification:	Flam. Liq. 3;H226				
Isopropyl alcohol	10 - < 20	67-63-0 200-661-7	01-2119457558-25-xxxx	603-117-00-0	
Classification:	Flam. Liq. 2;H225, Eye Irrit. 2;H319, STOT SE 3;H336				

Other components below reportable levels 20 - < 30

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

4.3. Indication of any immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards Highly flammable liquid and vapour.

5.1. Extinguishing media

Suitable extinguishing media Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Isopropyl alcohol (CAS 67-63-0)	STEL	1250 mg/m3
	TWA	500 ppm
		999 mg/m3
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6)	STEL	400 ppm
	TWA	548 mg/m3
		100 ppm
		274 mg/m3
		50 ppm

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Components	Type	Value
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6)	STEL	550 mg/m3
	TWA	100 ppm
		275 mg/m3
		50 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

Exposure guidelines

UK EH40 WEL: Skin designation

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6)

Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

- Hand protection

Wear appropriate chemical resistant gloves.

- Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Colour Not available.

Odour Not available.

Odour threshold Not available.

pH Does not apply.

Melting point/freezing point -88.5 °C (-127.3 °F) estimated

Initial boiling point and boiling range 82.5 °C (180.5 °F) estimated

Flash point 12.0 °C (53.6 °F) estimated

Evaporation rate 0.3 BuAc

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 2.5 % estimated

Flammability limit - upper (%) 12 % estimated

Vapour pressure 20.54 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Negligible

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 399 °C (750.2 °F) estimated

Decomposition temperature Not available.

Viscosity 265 - 385 cP

Viscosity temperature 25 °C (77 °F)

Explosive properties Not explosive.

Oxidising properties Not oxidising.

9.2. Other information

Brookfield viscosity 265 - 385 cP

Density 0.78 g/cm³ estimated

Miscible (water) Negligible

Percent volatile 70 - 76 % v/v

Specific gravity 0.95

VOC 684 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

10.5. Incompatible materials Acids. Strong oxidising agents. Isocyanates. Chlorine.

10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
11.1. Information on toxicological effects	
Acute toxicity	Not known.
Skin corrosion/irritation	Due to partial or complete lack of data the classification is not possible.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory sensitisation	Due to partial or complete lack of data the classification is not possible.
Skin sensitisation	Due to partial or complete lack of data the classification is not possible.
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.
Mixture versus substance information	No information available.
Other information	Not available.

SECTION 12: Ecological information

12.1. Toxicity Due to partial or complete lack of data the classification for hazardous to the aquatic environment, is not possible.

Components	Species	Test results
Isopropyl alcohol (CAS 67-63-0)		
Aquatic		
Fish	LC50 Bluegill (<i>Lepomis macrochirus</i>)	> 1400 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

12.2. Persistence and degradability

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

Isopropyl alcohol 0.05

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment Not a PBT or vPvB substance or mixture.

12.6. Other adverse effects

The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN1263
14.2. UN proper shipping name	Paint
14.3. Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Hazard No. (ADR)	33
Tunnel restriction code	D/E
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN1263
14.2. UN proper shipping name	Paint
14.3. Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN1263
14.2. UN proper shipping name	Paint
14.3. Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN1263
14.2. UN proper shipping name	PAINT
14.3. Transport hazard class(es)	
Class	3
Subsidiary risk	-
14.4. Packing group	II
14.5. Environmental hazards	No.
ERG Code	3L
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

14.1. UN number	UN1263
14.2. UN proper shipping name	PAINT
14.3. Transport hazard class(es)	
Class	3
Subsidiary risk	-
14.4. Packing group	II
14.5. Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-E
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
14.7. Transport in bulk according to Annex II of Marpol and the IBC Code	Not established.

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Isopropyl alcohol (CAS 67-63-0)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Isopropyl alcohol (CAS 67-63-0)

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6)

Other regulations	The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended. Additional information is given in the Safety Data Sheet.
National regulations	Follow national regulation for work with chemical agents.
15.2. Chemical safety assessment	No Chemical Safety Assessment has been carried out.
SECTION 16: Other information	
List of abbreviations	Not available.
References	Not available.
Information on evaluation method leading to the classification of mixture	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
Full text of any H-statements not written out in full under Sections 2 to 15	H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness.
Revision information	SECTION 2: Hazards identification: Hazard summary SECTION 2: Hazards identification: Response SECTION 2: Hazards identification: Specific hazards Composition / Information on Ingredients: Ingredients SECTION 4: First aid measures: Ingestion SECTION 4: First aid measures: General information SECTION 6: Accidental release measures: 6.2. Environmental precautions SECTION 7: Handling and storage: 7.1. Precautions for safe handling SECTION 7: Handling and storage: 7.2. Conditions for safe storage, including any incompatibilities Physical & Chemical Properties: Multiple Properties SECTION 11: Toxicological information: Acute toxicity SECTION 11: Toxicological information: Ingestion SECTION 13: Disposal considerations: Disposal methods/information
Training information	Follow training instructions when handling this material.