

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Product name : EPO-TEK® H70E PART A

**1.2. Relevant identified uses of the substance or mixture and uses advised against****1.2.1. Relevant identified uses**

Use of the substance/mixture : adhesives

**1.2.2. Uses advised against**

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

**1.3. Details of the supplier of the safety data sheet**

Epoxy Technology, Inc.  
14 Fortune Drive  
01821 Billerica, MA 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

**1.4. Emergency telephone number**

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Skin corrosion/irritation, Category 2	H315
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

**Adverse physicochemical, human health and environmental effects**

Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS07

GHS09

Signal word (CLP) : Warning  
Contains : Epoxy phenol novolac resin  
Hazard statements (CLP) : H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H411 - Toxic to aquatic life with long lasting effects.  
Precautionary statements (CLP) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

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P302+P352 - IF ON SKIN: Wash with plenty of water.

### 2.3. Other hazards

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Epoxy phenol novolac resin	CAS-No.: 9003-36-5 EC-No.: 500-006-8	30 – 60	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Methyl alcohol substance with a Community workplace exposure limit	CAS-No.: 67-56-1 EC-No.: 200-659-6 EC Index-No.: 603-001-00-X	< 0.1	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
Methyl alcohol	CAS-No.: 67-56-1 EC-No.: 200-659-6 EC Index-No.: 603-001-00-X	( 3 $\leq$ C < 10) STOT SE 2, H371 ( 10 $\leq$ C < 100) STOT SE 1, H370

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

##### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.  
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

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<b>Methyl alcohol (67-56-1)</b>	
<b>EU - Indicative Occupational Exposure Limit (IOEL)</b>	
IOEL TWA	260 mg/m <sup>3</sup>
IOEL TWA [ppm]	200 ppm
<b>Austria - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
MAK (OEL TWA)	260 mg/m <sup>3</sup>
MAK (OEL TWA) [ppm]	200 ppm
MAK (OEL STEL)	1040 mg/m <sup>3</sup> (4x 15(Miw) min)
MAK (OEL STEL) [ppm]	800 ppm (4x 15(Miw) min)
Remark	H
Regulatory reference	BGBI. II Nr. 156/2021
<b>Belgium - Occupational Exposure Limits</b>	
OEL TWA	266 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
OEL STEL	333 mg/m <sup>3</sup>
OEL STEL [ppm]	250 ppm
<b>Bulgaria - Occupational Exposure Limits</b>	
Local name	Метилов алкохол
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Remark	Кожа (възможна е значителна резорбция чрез кожата); * (Химични агенти, за които са определени гранични стойности във въздуха на работната среда за Европейската общност)
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)
<b>Czech Republic - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
PEL (OEL TWA)	250 mg/m <sup>3</sup>
PEL (OEL TWA) [ppm]	188 ppm
NPK-P (OEL C)	1000 mg/m <sup>3</sup>
NPK-P (OEL C) [ppm]	751 ppm
Remark	D - při expozici se významně uplatňuje pronikání faktoru kůží, B - u látky je zaveden biologický expoziční test (BET) v moči nebo krvi.
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 195/2021 Sb.)
<b>Czech Republic - Biological limit values</b>	
Local name	Methanol (Methylalkohol)
BLV	15 mg/l Ukazatel: Methanol - Biologicky vzorek: moči - Doba odběru: konec směny 0,47 mmol/l Ukazatel: Methanol - Biologicky vzorek: moči - Doba odběru: konec směny
Regulatory reference	Vyhláška č. 107/2013 Sb. (kterou se mění vyhláška č. 432/2003 Sb.)

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<b>Methyl alcohol (67-56-1)</b>	
<b>Denmark - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
OEL TWA [1]	260 mg/m <sup>3</sup>
OEL TWA [2]	200 ppm
Remark	E (betyder, at stoffet har en EF-grænseværdi); H (betyder, at stoffet kan optages gennem huden)
Regulatory reference	BEK nr 2203 af 29. november 2021
<b>France - Occupational Exposure Limits</b>	
VME (OEL TWA)	260 mg/m <sup>3</sup>
VME (OEL TWA) [ppm]	200 ppm
VLE (OEL C/STEL)	1300 mg/m <sup>3</sup>
VLE (OEL C/STEL) [ppm]	1000 ppm
<b>Germany - Occupational Exposure Limits (TRGS 900)</b>	
AGW (OEL TWA) [1]	130 mg/m <sup>3</sup>
AGW (OEL TWA) [2]	100 ppm
Peak exposure limitation factor	2(II)
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); EU - Europäische Union (Von der EU wurde ein Luftgrenzwert festgelegt: Abweichungen bei Wert und Spitzenbegrenzung sind möglich); H - hautresorptiv; Y - Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden
Regulatory reference	TRGS900
<b>Germany - Biological limit values (TRGS 903)</b>	
Local name	Methanol
Biological limit value	15 mg/l Parameter: Methanol - Untersuchungsmaterial: U = Urin - Probenahmezeitpunkt: b) Expositionsende, bzw. Schichtende, c) bei Langzeitexposition: am Schichtende nach mehreren vorangegangenen Schichten - Festlegung/Begründung: 11/2019 DFG
Regulatory reference	TRGS 903
<b>Hungary - Occupational Exposure Limits</b>	
Local name	METANOL
AK (OEL TWA)	260 mg/m <sup>3</sup>
Remark	b (Bőrön át is felszívódik), i (ingerlő anyag, amely izgatja a bőrt, nyálkahártyát, szemet vagy mindhármat); EU2 (2006/15/EK irányelvben közölt érték); R+T (Azok az anyagok, amelyek RÖVID és TARTÓS expozíciója is egészségkárosodást okoz)
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
<b>Hungary - Biological Exposure Indices</b>	
Local name	Metanol
BEI	30 mg/l Biológiai expozíciós (hatás) mutató: metanol - Biológiai minta: vizeletben - Mintavétel ideje: m.v. (műszak végén) 940 µmol/l Biológiai expozíciós (hatás) mutató: metanol - Biológiai minta: vizeletben - Mintavétel ideje: m.v. (műszak végén)

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<b>Methyl alcohol (67-56-1)</b>	
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
<b>Italy - Occupational Exposure Limits</b>	
Local name	Metanolo
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Remark	Cute
Regulatory reference	Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i.
<b>Netherlands - Occupational Exposure Limits</b>	
TGG-8u (OEL TWA)	133 mg/m <sup>3</sup>
TGG-8u (OEL TWA) [ppm]	100 ppm
<b>Poland - Occupational Exposure Limits</b>	
Local name	Metanol (metylowy alkohol)
NDS (OEL TWA)	100 mg/m <sup>3</sup>
NDSch (OEL STEL)	300 mg/m <sup>3</sup>
Remark	Skóra (Oznakowanie substancji notacją „skóra” oznacza, że wchłanianie substancji przez skórę może być tak samo istotne jak przy narażeniu drogą oddechową).
Regulatory reference	Dz. U. 2018 poz. 1286
<b>Spain - Occupational Exposure Limits</b>	
Local name	Metanol (Alcohol metílico)
VLA-ED (OEL TWA) [1]	266 mg/m <sup>3</sup>
VLA-ED (OEL TWA) [2]	200 ppm
Remark	Vía dérmica (Indica que, en las exposiciones a esta sustancia, la aportación por la vía cutánea puede resultar significativa para el contenido corporal total si no se adoptan medidas para prevenir la absorción. En estas situaciones, es aconsejable la utilización del control biológico para poder cuantificar la cantidad global absorbida del contaminante), VLB® (Agente químico que tiene Valor Límite Biológico), VLI (Agente químico para el que la U.E. estableció en su día un valor límite indicativo).
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT
<b>Spain - Biological limit values</b>	
Local name	Metanol (Alcohol metílico)
BLV	15 mg/l Parámetro: Metanol - Medio: Orina - Momento de muestreo: Final de la jornada laboral - Notas: F (Fondo. El indicador está generalmente presente en cantidades detectables en personas no expuestas laboralmente. Estos niveles de fondo están considerados en el valor VLB), I (Significa que el indicador biológico es inespecífico puesto que puede encontrarse después de la exposición a otros agentes químicos)
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT
<b>Sweden - Occupational Exposure Limits</b>	
Local name	Metanol
NGV (OEL TWA)	250 mg/m <sup>3</sup>
NGV (OEL TWA) [ppm]	200 ppm
KTV (OEL STEL)	350 mg/m <sup>3</sup>
KTV (OEL STEL) [ppm]	250 ppm

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<b>Methyl alcohol (67-56-1)</b>	
Remark	H (Ämnet kan lätt upptas genom huden. Det föreskrivna gränsvärdet bedöms ge tillräckligt skydd endast under förutsättning att huden är skyddad mot exponering för ämnet ifråga); V (Vägledande korttidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas)
Regulatory reference	Hygieniska gränsvärden (AFS 2018:1)
<b>United Kingdom - Occupational Exposure Limits</b>	
WEL TWA (OEL TWA) [1]	266 mg/m <sup>3</sup>
WEL TWA (OEL TWA) [2]	200 ppm
WEL STEL (OEL STEL)	333 mg/m <sup>3</sup>
WEL STEL (OEL STEL) [ppm]	250 ppm
<b>Switzerland - Occupational Exposure Limits</b>	
Local name	Méthanol / Methanol [Methylalkohol]
MAK (OEL TWA) [1]	260 mg/m <sup>3</sup>
MAK (OEL TWA) [2]	200 ppm
KZGW (OEL STEL)	520 mg/m <sup>3</sup>
KZGW (OEL STEL) [ppm]	400 ppm
Critical toxicity	SNC / ZNS
Notation	R, SSc, B / H, SSc, B
Remark	INRS, NIOSH
Regulatory reference	www.suva.ch, 01.01.2021
<b>Switzerland - BAT</b>	
Local name	Méthanol / Methanol
BAT	30 mg/l (936 µmol/l; Paramètre biologique: Méthanol; Substrat d'examen: Urine; Moment du prélèvement: Fin de l'exposition, de la période de travail. Exposition de longue durée: après plusieurs périodes de travail.) / (936 µmol/l; Biologischer Parameter: Methanol; Untersuchungsmaterial: Urin; Probenahmezeitpunkt: Expositionsende, bzw. Schichtende. Bei Langzeitexposition: nach mehreren vorangegangenen Schichten.)
Regulatory reference	Ordonnance 832.30 (OPA), article 50 al. 3, www.suva.ch/valeurs-limites / Verordnung 832.30 (VUV), Art. 50 Abs. 3, www.suva.ch/grenzwerte
<b>Turkey - Occupational Exposure Limits</b>	
Local name	Metanol
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Comments	Deri
Regulatory reference	12 Ağustos 2013 Tarihli ve 28733 Sayılı Resmî Gazete
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Methanol
ACGIH OEL TWA [ppm]	200 ppm
ACGIH OEL STEL [ppm]	250 ppm
Remark (ACGIH)	TLV® Basis: Headache; eye dam; dizziness; nausea. Notations: Skin; BEI
Regulatory reference	ACGIH 2022

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Methyl alcohol (67-56-1)	
USA - ACGIH - Biological Exposure Indices	
Local name	METHANOL
BEI	15 mg/l Parameter: Methanol - Medium: urine - Sampling time: End of shift - Notations: B, Ns
Regulatory reference	ACGIH 2022

### 8.1.2. Recommended monitoring procedures

No additional information available

### 8.1.3. Air contaminants formed

No additional information available

### 8.1.4. DNEL and PNEC

No additional information available

### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

### 8.2.2. Personal protection equipment

#### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.



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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Grey.
Odour	: Mild odour.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	:

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified

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Acute toxicity (inhalation) : Not classified

### Methyl alcohol (67-56-1)

LD50 oral rat	1187 – 2769 mg/kg bodyweight (BASF test, Rat, Male / female, Experimental value, Aqueous solution, Oral, 7 day(s))
LD50 oral	1400 mg/kg
LD50 dermal rabbit	300 mg/kg Source: ECHA
LC50 Inhalation - Rat	128 mg/l air (BASF test, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours))

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified

### Methyl alcohol (67-56-1)

NOAEL (animal/male, F0/P)	< 1000 mg/kg bodyweight Animal: mouse, Animal sex: male
STOT-single exposure	: Not classified

### Methyl alcohol (67-56-1)

STOT-single exposure	Causes damage to organs (central nervous system, eyes).
STOT-repeated exposure	: Not classified

### Epoxy phenol novolac resin (9003-36-5)

NOAEL (oral, rat, 90 days)	≈ 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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Aspiration hazard : Not classified

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.  
Not rapidly degradable

### Epoxy phenol novolac resin (9003-36-5)

LC50 - Fish [1]	1,9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	3,5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
EC50 72h - Algae [1]	1,8 mg/l (Equivalent or similar to OECD 201, Selenastrum capricornutum, Static system, Fresh water, Experimental value)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0,3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### Methyl alcohol (67-56-1)

LC50 - Fish [1]	15400 mg/l (EPA 660/3 - 75/009, 96 h, Lepomis macrochirus, Flow-through system, Fresh water, Experimental value, Lethal)
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Methyl alcohol (67-56-1)	
EC50 - Crustacea [1]	18260 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 96 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, Locomotor effect)
EC50 96h - Algae [1]	22000 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Growth rate)
NOEC (chronic)	208 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

Epoxy phenol novolac resin (9003-36-5)	
Persistence and degradability	Not readily biodegradable in water.

Methyl alcohol (67-56-1)	
Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0,6 – 1,12 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1,42 g O <sub>2</sub> /g substance
ThOD	1,5 g O <sub>2</sub> /g substance

### 12.3. Bioaccumulative potential

Epoxy phenol novolac resin (9003-36-5)	
Partition coefficient n-octanol/water (Log Pow)	2,7 – 3,6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Methyl alcohol (67-56-1)	
BCF - Fish [1]	1 – 4,5 (72 h, Cyprinus carpio, Static system, Fresh water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	-0,77 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

### 12.4. Mobility in soil

Epoxy phenol novolac resin (9003-36-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3,65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.

Methyl alcohol (67-56-1)	
Mobility in soil	2,75 Source: HSDB
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	-0,89 – -0,21 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Results of PBT and vPvB assessment

Component	
Epoxy phenol novolac resin (9003-36-5)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

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### Component

Methyl alcohol (67-56-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
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### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
<b>14.2. UN proper shipping name</b>				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Phenol Novolac)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
<b>Transport document description</b>				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Phenol Novolac), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac), 9, III
<b>14.3. Transport hazard class(es)</b>				
9	9	9	9	9
<b>14.4. Packing group</b>				
III	III	III	III	III
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

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### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5l
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	:



Tunnel restriction code (ADR)	: -
EAC code	: •3Z

#### Transport by sea

Special provisions (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

#### Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

#### Inland waterway transport

Classification code (ADN)	: M6
Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP
Number of blue cones/lights (ADN)	: 0

#### Rail transport

Classification code (RID)	: M6
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Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 90

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

#### 15.1.2. National regulations

##### France

##### Occupational diseases

Code	Description
RG 84	Conditions caused by liquid organic solvents for professional use: saturated or unsaturated aliphatic or cyclic liquid hydrocarbons and mixtures thereof; liquid halogenated hydrocarbons; nitrated derivatives of aliphatic hydrocarbons; alcohols; glycols, glycol ethers; ketones; aldehydes; aliphatic and cyclic ethers, including tetrahydrofuran; esters; dimethylformamide and dimethylacetamide; acetonitrile and propionitrile; pyridine; dimethylsulfone and dimethylsulfoxide

##### Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG)  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG)

Water hazard class (WGK) : WGK 2, Significantly hazardous to water (Classification according to AwSV, Annex 1)

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

##### Netherlands

ABM category : A(2) - toxic for aquatic organisms, may have longterm hazardous effects in aquatic environment

SZW-lijst van kankerverwekkende stoffen : None of the components are listed

SZW-lijst van mutagene stoffen : None of the components are listed

SZW-lijst van reprotoxische stoffen – Borstvoeding : None of the components are listed

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SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : None of the components are listed

SZW-lijst van reprotoxische stoffen – Ontwikkeling : None of the components are listed

### Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product  
Pregnant/breastfeeding women working with the product must not be in direct contact with the product

### Switzerland

Storage class (LK) : LK 10/12 - Liquids

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant

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### Abbreviations and acronyms:

ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

### Full text of H- and EUH-statements:

Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H331	Toxic if inhaled.
H370	Causes damage to organs.
H371	May cause damage to organs.
H411	Toxic to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 1	Specific target organ toxicity – single exposure, Category 1
STOT SE 2	Specific target organ toxicity – Single exposure, Category 2

The classification complies with : ATP 12

EpoTek - Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Product name : EPO-TEK® H70E PART B

**1.2. Relevant identified uses of the substance or mixture and uses advised against****1.2.1. Relevant identified uses**

Use of the substance/mixture : adhesives

**1.2.2. Uses advised against**

Restrictions on use : Not to be used for any purpose other than the one the product was designed for

**1.3. Details of the supplier of the safety data sheet**

Epoxy Technology, Inc.  
14 Fortune Drive  
01821 Billerica, MA 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

**1.4. Emergency telephone number**

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 1	H318

Full text of H- and EUH-statements: see section 16

**Adverse physicochemical, human health and environmental effects**

Harmful if swallowed. Causes skin irritation. Causes serious eye damage.

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS05

GHS07

Signal word (CLP) :

Danger

Contains :

2-Ethyl-4-methyl-1H-imidazole-1-propanenitrile, Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone,  $\gamma$ -Butyrolactone, Methyl alcohol

Hazard statements (CLP) :

H302 - Harmful if swallowed.  
H315 - Causes skin irritation.  
H318 - Causes serious eye damage.

Precautionary statements (CLP) :

P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
P301+P312 - IF SWALLOWED: Call a POISON CENTRE or doctor if you feel unwell.

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P302+P352 - IF ON SKIN: Wash with plenty of water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

### 2.3. Other hazards

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-Ethyl-4-methyl-1H-imidazole-1-propanenitrile	CAS-No.: 23996-25-0 EC-No.: 245-975-5	< 30	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone	CAS-No.: 96-48-0 EC-No.: 202-509-5	5 – 10	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 STOT SE 3, H336 Aquatic Chronic 3, H412
Methyl alcohol substance with a Community workplace exposure limit	CAS-No.: 67-56-1 EC-No.: 200-659-6 EC Index-No.: 603-001-00-X	< 0.1	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
Methyl alcohol	CAS-No.: 67-56-1 EC-No.: 200-659-6 EC Index-No.: 603-001-00-X	( 3 $\leq$ C < 10) STOT SE 2, H371 ( 10 $\leq$ C < 100) STOT SE 1, H370

Comments : Components not listed are either non-hazardous or are below reportable limits.  
Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.  
First-aid measures after ingestion : Rinse mouth. Call a poison center or a doctor if you feel unwell.

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### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation.  
Symptoms/effects after eye contact : Serious damage to eyes.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

No additional information available

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

Methyl alcohol (67-56-1)	
<b>EU - Indicative Occupational Exposure Limit (IOEL)</b>	
IOEL TWA	260 mg/m <sup>3</sup>
IOEL TWA [ppm]	200 ppm
<b>Austria - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
MAK (OEL TWA)	260 mg/m <sup>3</sup>
MAK (OEL TWA) [ppm]	200 ppm
MAK (OEL STEL)	1040 mg/m <sup>3</sup> (4x 15(Miw) min)
MAK (OEL STEL) [ppm]	800 ppm (4x 15(Miw) min)
Remark	H
Regulatory reference	BGBI. II Nr. 156/2021
<b>Belgium - Occupational Exposure Limits</b>	
OEL TWA	266 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
OEL STEL	333 mg/m <sup>3</sup>
OEL STEL [ppm]	250 ppm
<b>Bulgaria - Occupational Exposure Limits</b>	
Local name	Метилов алкохол
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Remark	Кожа (възможна е значителна резорбция чрез кожата); * (Химични агенти, за които са определени гранични стойности във въздуха на работната среда за Европейската общност)
Regulatory reference	Наредба № 13 от 30.12.2003 г. за защита на работещите от рискове, свързани с експозиция на химични агенти при работа (изм. и доп. ДВ. бр. 47 от 2021 г., в сила от 04.06.2021 г.)
<b>Czech Republic - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
PEL (OEL TWA)	250 mg/m <sup>3</sup>
PEL (OEL TWA) [ppm]	188 ppm
NPK-P (OEL C)	1000 mg/m <sup>3</sup>
NPK-P (OEL C) [ppm]	751 ppm
Remark	D - při expozici se významně uplatňuje pronikání faktoru kůží, B - u látky je zaveden biologický expoziční test (BET) v moči nebo krvi.
Regulatory reference	Nařízení vlády č. 361/2007 Sb. (Předpis 195/2021 Sb.)
<b>Czech Republic - Biological limit values</b>	
Local name	Methanol (Methylalkohol)

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<b>Methyl alcohol (67-56-1)</b>	
BLV	15 mg/l Ukazatel: Methanol - Biologicky vzorek: moči - Doba odběru: konec směny 0,47 mmol/l Ukazatel: Methanol - Biologicky vzorek: moči - Doba odběru: konec směny
Regulatory reference	Vyhláška č. 107/2013 Sb. (kterou se mění vyhláška č. 432/2003 Sb.)
<b>Denmark - Occupational Exposure Limits</b>	
Local name	Methanol (Methylalkohol)
OEL TWA [1]	260 mg/m <sup>3</sup>
OEL TWA [2]	200 ppm
Remark	E (betyder, at stoffet har en EF-grænseværdi); H (betyder, at stoffet kan optages gennem huden)
Regulatory reference	BEK nr 2203 af 29. november 2021
<b>France - Occupational Exposure Limits</b>	
VME (OEL TWA)	260 mg/m <sup>3</sup>
VME (OEL TWA) [ppm]	200 ppm
VLE (OEL C/STEL)	1300 mg/m <sup>3</sup>
VLE (OEL C/STEL) [ppm]	1000 ppm
<b>Germany - Occupational Exposure Limits (TRGS 900)</b>	
AGW (OEL TWA) [1]	130 mg/m <sup>3</sup>
AGW (OEL TWA) [2]	100 ppm
Peak exposure limitation factor	2(II)
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); EU - Europäische Union (Von der EU wurde ein Luftgrenzwert festgelegt: Abweichungen bei Wert und Spitzenbegrenzung sind möglich); H - hautresorptiv; Y - Ein Risiko der Fruchtschädigung braucht bei Einhaltung des Arbeitsplatzgrenzwertes und des biologischen Grenzwertes (BGW) nicht befürchtet zu werden
Regulatory reference	TRGS900
<b>Germany - Biological limit values (TRGS 903)</b>	
Local name	Methanol
Biological limit value	15 mg/l Parameter: Methanol - Untersuchungsmaterial: U = Urin - Probenahmezeitpunkt: b) Expositionsende, bzw. Schichtende, c) bei Langzeitexposition: am Schichtende nach mehreren vorangegangenen Schichten - Festlegung/Begründung: 11/2019 DFG
Regulatory reference	TRGS 903
<b>Hungary - Occupational Exposure Limits</b>	
Local name	METANOL
AK (OEL TWA)	260 mg/m <sup>3</sup>
Remark	b (Bőrön át is felszívódik), i (ingerlő anyag, amely izgatja a bőrt, nyálkahártyát, szemet vagy mindhármát); EU2 (2006/15/EK irányelvben közölt érték); R+T (Azok az anyagok, amelyek RÖVID és TARTÓS expozíciója is egészségkárosodást okoz)
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
<b>Hungary - Biological Exposure Indices</b>	
Local name	Metanol

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<b>Methyl alcohol (67-56-1)</b>	
BEI	30 mg/l Biológiai expozíció (hatás) mutató: metanol - Biológiai minta: vizeletben - Mintavétel ideje: m.v. (műszak végén) 940 µmol/l Biológiai expozíció (hatás) mutató: metanol - Biológiai minta: vizeletben - Mintavétel ideje: m.v. (műszak végén)
Regulatory reference	5/2020. (II. 6.) ITM rendelet - A kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
<b>Italy - Occupational Exposure Limits</b>	
Local name	Metanolo
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Remark	Cute
Regulatory reference	Allegato XXXVIII del D.Lgs. 9 aprile 2008, n. 81 e s.m.i.
<b>Netherlands - Occupational Exposure Limits</b>	
TGG-8u (OEL TWA)	133 mg/m <sup>3</sup>
TGG-8u (OEL TWA) [ppm]	100 ppm
<b>Poland - Occupational Exposure Limits</b>	
Local name	Metanol (metylowy alkohol)
NDS (OEL TWA)	100 mg/m <sup>3</sup>
NDSch (OEL STEL)	300 mg/m <sup>3</sup>
Remark	Skóra (Oznakowanie substancji notacją „skóra” oznacza, że wchłanianie substancji przez skórę może być tak samo istotne jak przy narażeniu drogą oddechową).
Regulatory reference	Dz. U. 2018 poz. 1286
<b>Spain - Occupational Exposure Limits</b>	
Local name	Metanol (Alcohol metílico)
VLA-ED (OEL TWA) [1]	266 mg/m <sup>3</sup>
VLA-ED (OEL TWA) [2]	200 ppm
Remark	Vía dérmica (Indica que, en las exposiciones a esta sustancia, la aportación por la vía cutánea puede resultar significativa para el contenido corporal total si no se adoptan medidas para prevenir la absorción. En estas situaciones, es aconsejable la utilización del control biológico para poder cuantificar la cantidad global absorbida del contaminante), VLB® (Agente químico que tiene Valor Límite Biológico), VLI (Agente químico para el que la U.E. estableció en su día un valor límite indicativo).
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT
<b>Spain - Biological limit values</b>	
Local name	Metanol (Alcohol metílico)
BLV	15 mg/l Parámetro: Metanol - Medio: Orina - Momento de muestreo: Final de la jornada laboral - Notas: F (Fondo. El indicador está generalmente presente en cantidades detectables en personas no expuestas laboralmente. Estos niveles de fondo están considerados en el valor VLB), I (Significa que el indicador biológico es inespecífico puesto que puede encontrarse después de la exposición a otros agentes químicos)
Regulatory reference	Límites de Exposición Profesional para Agentes Químicos en España 2022. INSHT
<b>Sweden - Occupational Exposure Limits</b>	
Local name	Metanol
NGV (OEL TWA)	250 mg/m <sup>3</sup>

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<b>Methyl alcohol (67-56-1)</b>	
NGV (OEL TWA) [ppm]	200 ppm
KTV (OEL STEL)	350 mg/m <sup>3</sup>
KTV (OEL STEL) [ppm]	250 ppm
Remark	H (Ämnet kan lätt upptas genom huden. Det föreskrivna gränsvärdet bedöms ge tillräckligt skydd endast under förutsättning att huden är skyddad mot exponering för ämnet ifråga); V (Vägledande korttidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas)
Regulatory reference	Hygieniska gränsvärden (AFS 2018:1)
<b>United Kingdom - Occupational Exposure Limits</b>	
WEL TWA (OEL TWA) [1]	266 mg/m <sup>3</sup>
WEL TWA (OEL TWA) [2]	200 ppm
WEL STEL (OEL STEL)	333 mg/m <sup>3</sup>
WEL STEL (OEL STEL) [ppm]	250 ppm
<b>Switzerland - Occupational Exposure Limits</b>	
Local name	Méthanol / Methanol [Methylalkohol]
MAK (OEL TWA) [1]	260 mg/m <sup>3</sup>
MAK (OEL TWA) [2]	200 ppm
KZGW (OEL STEL)	520 mg/m <sup>3</sup>
KZGW (OEL STEL) [ppm]	400 ppm
Critical toxicity	SNC / ZNS
Notation	R, SSc, B / H, SSc, B
Remark	INRS, NIOSH
Regulatory reference	www.suva.ch, 01.01.2021
<b>Switzerland - BAT</b>	
Local name	Méthanol / Methanol
BAT	30 mg/l (936 µmol/l; Paramètre biologique: Méthanol; Substrat d'examen: Urine; Moment du prélèvement: Fin de l'exposition, de la période de travail. Exposition de longue durée: après plusieurs périodes de travail.) / (936 µmol/l; Biologischer Parameter: Methanol; Untersuchungsmaterial: Urin; Probennahmezeitpunkt: Expositionsende, bzw. Schichtende. Bei Langzeitexposition: nach mehreren vorangegangenen Schichten.)
Regulatory reference	Ordonnance 832.30 (OPA), article 50 al. 3, www.suva.ch/valeurs-limites / Verordnung 832.30 (VUV), Art. 50 Abs. 3, www.suva.ch/grenzwerte
<b>Turkey - Occupational Exposure Limits</b>	
Local name	Metanol
OEL TWA	260 mg/m <sup>3</sup>
OEL TWA [ppm]	200 ppm
Comments	Deri
Regulatory reference	12 Ağustos 2013 Tarihli ve 28733 Sayılı Resmî Gazete
<b>USA - ACGIH - Occupational Exposure Limits</b>	
Local name	Methanol
ACGIH OEL TWA [ppm]	200 ppm
ACGIH OEL STEL [ppm]	250 ppm

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Methyl alcohol (67-56-1)	
Remark (ACGIH)	TLV® Basis: Headache; eye dam; dizziness; nausea. Notations: Skin; BEI
Regulatory reference	ACGIH 2022
USA - ACGIH - Biological Exposure Indices	
Local name	METHANOL
BEI	15 mg/l Parameter: Methanol - Medium: urine - Sampling time: End of shift - Notations: B, Ns
Regulatory reference	ACGIH 2022

### 8.1.2. Recommended monitoring procedures

No additional information available

### 8.1.3. Air contaminants formed

No additional information available

### 8.1.4. DNEL and PNEC

No additional information available

### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

### 8.2.2. Personal protection equipment

#### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.



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### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: tan.
Odour	: slight.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	:

#### 9.2. Other information

No additional information available

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

#### 10.5. Incompatible materials

No additional information available

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified

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Acute toxicity (inhalation) : Not classified

### EPO-TEK® H70E PART B

ATE CLP (oral)	606,737 mg/kg bodyweight
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### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

LD50 oral rat	1582 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 8 day(s))
LD50 oral	800 mg/kg
LC50 Inhalation - Rat	> 5,1 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (mixture of vapour and aerosol), 14 day(s))
LC50 Inhalation - Rat (Vapours)	> 2,68 mg/l Source: International Uniform Chemical Information Database

### Methyl alcohol (67-56-1)

LD50 oral rat	1187 – 2769 mg/kg bodyweight (BASF test, Rat, Male / female, Experimental value, Aqueous solution, Oral, 7 day(s))
LD50 oral	1400 mg/kg
LD50 dermal rabbit	300 mg/kg Source: ECHA
LC50 Inhalation - Rat	128 mg/l air (BASF test, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours))

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye damage.  
Respiratory or skin sensitisation : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified

### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

IARC group	3 - Not classifiable
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### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

NOAEL (chronic, oral, animal/male, 2 years)	225 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)
NOAEL (chronic, oral, animal/female, 2 years)	450 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)

Reproductive toxicity : Not classified

### Methyl alcohol (67-56-1)

NOAEL (animal/male, F0/P)	< 1000 mg/kg bodyweight Animal: mouse, Animal sex: male
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STOT-single exposure : Not classified

### 2-Ethyl-4-methyl-1H-imidazole-1-propanenitrile (23996-25-0)

STOT-single exposure	May cause respiratory irritation.
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### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

STOT-single exposure	May cause drowsiness or dizziness.
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### Methyl alcohol (67-56-1)

STOT-single exposure	Causes damage to organs (central nervous system, eyes).
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STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

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### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
Not rapidly degradable	

#### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

LC50 - Fish [1]	56 mg/l (Equivalent or similar to OECD 203, 96 h, <i>Lepomis macrochirus</i> , Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 500 mg/l (EU Method C.2, 48 h, <i>Daphnia magna</i> , Static system, Fresh water, Experimental value, Locomotor effect)
EC50 72h - Algae [1]	> 1000 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i> )
ErC50 algae	> 1000 mg/l (DIN 38412-9, 72 h, <i>Desmodesmus subspicatus</i> , Static system, Fresh water, Experimental value, Estimated value)

#### Methyl alcohol (67-56-1)

LC50 - Fish [1]	15400 mg/l (EPA 660/3 - 75/009, 96 h, <i>Lepomis macrochirus</i> , Flow-through system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	18260 mg/l (OECD 202: <i>Daphnia</i> sp. Acute Immobilisation Test, 96 h, <i>Daphnia magna</i> , Semi-static system, Fresh water, Experimental value, Locomotor effect)
EC50 96h - Algae [1]	22000 mg/l (OECD 201: Alga, Growth Inhibition Test, <i>Pseudokirchneriella subcapitata</i> , Static system, Fresh water, Experimental value, Growth rate)
NOEC (chronic)	208 mg/l Test organisms (species): <i>Daphnia magna</i> Duration: '21 d'

#### 12.2. Persistence and degradability

#### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
ThOD	1,67 g O <sub>2</sub> /g substance

#### Methyl alcohol (67-56-1)

Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0,6 – 1,12 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1,42 g O <sub>2</sub> /g substance
ThOD	1,5 g O <sub>2</sub> /g substance

#### 12.3. Bioaccumulative potential

#### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

BCF - Other aquatic organisms [1]	3,162 l/kg (BCFBAF v3.00, Calculated value, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	-0,566 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

#### Methyl alcohol (67-56-1)

BCF - Fish [1]	1 – 4,5 (72 h, <i>Cyprinus carpio</i> , Static system, Fresh water, Experimental value)
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### Methyl alcohol (67-56-1)

Partition coefficient n-octanol/water (Log Pow)	-0,77 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

### 12.4. Mobility in soil

#### Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)

Surface tension	No data available (test not performed)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0,544 – 0,811 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### Methyl alcohol (67-56-1)

Mobility in soil	2,75 Source: HSDB
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	-0,89 – -0,21 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Results of PBT and vPvB assessment

#### Component

Dihydro-2(3H)-furanone ; 4-Hydroxybutyric acid lactone, $\gamma$ -Butyrolactone (96-48-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Methyl alcohol (67-56-1)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

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ADR	IMDG	IATA	ADN	RID
<b>14.5. Environmental hazards</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Not applicable

#### Transport by sea

Not applicable

#### Air transport

Not applicable

#### Inland waterway transport

Not applicable

#### Rail transport

Not applicable

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

#### 15.1.2. National regulations

##### France

##### Occupational diseases

Code	Description
RG 84	Conditions caused by liquid organic solvents for professional use: saturated or unsaturated aliphatic or cyclic liquid hydrocarbons and mixtures thereof; liquid halogenated hydrocarbons; nitrated derivatives of aliphatic hydrocarbons; alcohols; glycols, glycol ethers; ketones; aldehydes; aliphatic and cyclic ethers, including tetrahydrofuran; esters; dimethylformamide and dimethylacetamide; acetonitrile and propionitrile; pyridine; dimethylsulfone and dimethylsulfoxide

##### Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG)  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG)

Water hazard class (WGK) : WGK 3, Highly hazardous to water (Classification according to AwSV, Annex 1)

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

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### Netherlands

ABM category	: B(4) - low hazard for aquatic organisms
SZW-lijst van kankerverwekkende stoffen	: None of the components are listed
SZW-lijst van mutagene stoffen	: None of the components are listed
SZW-lijst van reprotoxische stoffen – Borstvoeding	: None of the components are listed
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid	: None of the components are listed
SZW-lijst van reprotoxische stoffen – Ontwikkeling	: None of the components are listed

### Denmark

Danish National Regulations	: Young people below the age of 18 years are not allowed to use the product Pregnant/breastfeeding women working with the product must not be in direct contact with the product
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### Switzerland

Storage class (LK)	: LK 10/12 - Liquids
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## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration

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Abbreviations and acronyms:	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 3 (Dermal)	Acute toxicity (dermal), Category 3
Acute Tox. 3 (Inhalation)	Acute toxicity (inhal.), Category 3
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H370	Causes damage to organs.
H371	May cause damage to organs.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 1	Specific target organ toxicity – single exposure, Category 1
STOT SE 2	Specific target organ toxicity – Single exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

The classification complies with : ATP 12

EpoTek - Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.