



9252 PRIMER

SOLVENT BASED ADHESIVE

KEY FEATURES

- Primer for metals
- Approved by the UK Ministry of Defence

Bostik 9252 Primer is a thin, yellow/brown brushable liquid.

RECOMMENDED USE

9252 Primer is recommended for use on metal surfaces as a primer for certain **Bostik** adhesive systems based on polychloroprene rubber.

9252 Primer is approved, in conjunction with **Bostik 2402 adhesive**, under the UK Ministry of Defence Specification DTD 900/4679A for bonding synthetic rubber de-icer shoes to aircraft propeller blades.

The UK Ministry of Defence quality assurance and release document relating to **Bostik 9252 Primer** is AFS 1179B

PRECAUTION

It is not recommended that **9252 Primer** be used on plasticised PVC because of the possibility of plasticiser migration. **9252 Primer should not be used** in contact with copper, brass, copper alloys, solutions or other materials (e.g. fabrics) that contain copper compounds which may migrate into the Primer.

IMPORTANT

Before embarking on any work involving **9252 Primer** the safety data sheet should be carefully studied by those carrying out the work.

BONDING INSTRUCTIONS

- Degrease the metal surface using **Bostik cleaner/thinner M501**, preferably abrading and degreasing.
- Stir **9252 Primer** thoroughly (**THIS IS MOST IMPORTANT**) and then use a brush to apply an even, thin coat to the cleaned metal surface.
- Allow the primer to dry completely, minimum drying time one hour, before applying the adhesive.
- Primed surfaces may be left for periods greater than one hour provided they are kept clean and free from dust or other contamination.

NOTE: If a container of **9252 Primer** is being used over a lengthy period it should be stirred occasionally.

TYPICAL CHARACTERISTICS

Physical form	Thin Liquid
Colour	Yellow/Brown
Odour	Predominantly aromatic
Chemical Type	Polychloroprene rubber/resin based solution
Flammability	Highly Flammable
Viscosity Brookfield RVT 20rpm at 25°C	[P] Approx. 6
Total solids content	[%] Approx. 30
Relative density	Approx. 1.0
Coverage	Approx. 8m ² per litre
Cleaner	Use Bostik cleaner 2 or cleaner/thinner M501 to remove excess primer

BSI STANDARDS



PACKAGING

Please refer to Customer Service Department for current pack sizes.

STORAGE

Store sealed in original containers in a cool, dry, well ventilated flame proof area in the temperature range 5 - 25°C.

SHELF LIFE

At least 9 months from date of manufacture, under the above conditions of storage.

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SMART HELP

Please contact your local representative



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