



# Contact Adhesive

## A SOLVENT BORNE ADHESIVE

Date: 28 October 2015

Fact Sheet No.: TDS00375

### YOUR SMART ADVANTAGES

- Extra strong
- Quick drying
- Variety of materials

### USES

Bostik Contact Adhesive is an extra strong, quick drying, clear adhesive. It will repair a wide range of materials including wood, hardboard, metals, some rubber, hard plastics, laminates and leather instantly.

### PRODUCT CHARACTERISTICS

Colour	White
Form	Mobile liquid
Specific Gravity	0.9 approx.
Composition	Polychloroprene rubber/resin based solution
Product Code	30803649 50ml x 6 blister cards
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C.
Odour	Mainly ketonic
Viscosity	Low
Solids Content	22% approx.

### TYPICAL PERFORMANCE DATA (Approx.)

Temperature Resistance	-40°C to +70°C
Coverage	6 - 10m <sup>2</sup> per litre
Water Resistance	Good
Solvent Resistance	Not resistant to esters, ketones, aromatic and chlorinated hydrocarbons
Oil, Petrol & Kerosene Resistance	Suitable for intermittent contact only; not fully resistant

### DIRECTIONS FOR USE

IMPORTANT: Before using Bostik Contact Adhesive refer to the relevant Health & Safety Data Sheet, available at [www.bostik.co.uk](http://www.bostik.co.uk).

### PREPARATION

1. Make sure the surfaces to be bonded are clean and dry, being free from dust, dirt and grease.

### APPLICATION

2. Remove tube cap and spread the adhesive evenly over both surfaces.
3. Leave the coated surfaces until the adhesive is just tacky, approximately 4 minutes at normal room temperatures.
4. Ensure the surfaces are accurately aligned and then press firmly together. They will stick immediately.
5. Wipe the nozzle with a cloth and replace the cap.



FM 01696  
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## CLEANING

6. Bostik Contact Adhesive can be removed using acetone before set. Solvents in the adhesive or acetone can damage some surfaces; therefore, carry out a test on a small area first.

## PRECAUTIONS IN USE

Do not use Bostik Contact Adhesive on rayon and acetone fabrics, on plastics like polythene and polypropylene, on polystyrene, or on soft plastics like vinyl and plasticised PVC. Do not use on objects that hold hot food or liquids.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit [www.bostik.co.uk](http://www.bostik.co.uk) for advice.

Recommendations and suggestions are for guidance only, since conditions for use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for Bostik Contact Adhesive, available at [www.bostik.co.uk](http://www.bostik.co.uk).

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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