

Technical Data Sheet

BONDERITE L-GP GR 50 ACHESON

Known as Graco GR 50 Speciale August 2016

PRODUCT DESCRIPTION

BONDERITE L-GP GR 50 ACHESON provides the following product characteristics:

Technology	Lubricant
Product Type	Graphite based grease
Application	Service lubricant

BONDERITE L-GP GR 50 ACHESON is a grey/ black paste with high graphite content for assembly lubrication and anti-seize of high alloy steels under stress at high temperatures.

Special features

- Low halogen sulphur content permits use with alloy steels to avoid stress cracking at high temperatures.
- **Graphite is inert and lubricating** up to 700°C in oxidising atmospheres and 4,000°C in inert atmospheres.
- Graphite oxidises to CO2 and leaves no ash.
- Lubrication and anti-seize properties unaffected by any form of radiation.
- Strict quality control with full certification.
- Prevents scuffing and seizure laminar graphite has high load carrying capacity.
- Synthetic carrier fluid and inorganic gelling agent to ensure freedom from carbonization at moderate temperatures.
- Non-toxic, non-irritating, non-flammable.

TECHNICAL DATA

(as supplied)	
Density at 25°C, kg/m ³	1,200
Consistency	NLGI No. 2
Base fluid viscosity (at 40°C), mm ² /s	360

DIRECTION OF USE

Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Approval

EDF-GDL

Impurity Levels

The formulation of BONDERITE L-GP GR 50 ACHESON contains no Lead, Zinc, Mercury, Phosphorus, Cadmium, Tin, Antimony, Bismuth or Arsenic.

Total halogens and Sulphur are controlled to levels below 200 ppm.

Quality Assurance

BONDERITE L-GP GR 50 ACHESON has been formulated and is quality controlled specially to meet the unusual requirements for construction and maintenance of nuclear plant.

Suitable control procedures are imposed on all raw materials, manufacturing processes and packaging. Each consignment carries an individual certificate of quality

Storage:

Recommended Storage Temperature, °C5 to 40Shelf life, months24(in unopened original packaging)

giving batch identification and laboratory analysis.

Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

Hazards identification Transport information Regulatory information



ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any

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