

# 3M™ Polyimide Film Tape 5413

## Product Description

3M™ Polyimide Film Tape 5413 with DuPont™ Kapton® polyimide film and silicone adhesive used for PCB solder masking and other high temperature applications. This product is amber colored and 2.7 mil (69 microns) thick.

## Features and Benefits

- The DuPont™ Kapton® polyimide film does not soften at elevated temperatures, thus the film provides an excellent release surface at elevated temperatures
- Is dimensionally stable at high temperatures, which helps reduce rework, helping to enable high productivity
- Is flame retardant, chemical and radiation resistant which helps protect surfaces to help reduce replacement costs
- The silicone adhesive's high temperature performance helps reduce adhesive transfer which helps to eliminate cleaning, enabling high productivity
- Polyethylene tape core instead of cardboard

## Product Construction

3M™ Polyimide Film Tape 5413	
<b>Backing</b>	Dupont™ Kapton® Polyimide Film
<b>Adhesive</b>	Silicone
<b>Color</b>	Amber
<b>Standard Roll Length</b>	33 m (36 yd)

## Application Ideas

- Mask for protection of gold fingers of printed circuit boards during wave solder or solder dip process.
- Release surface in fabrication of parts cured at elevated temperatures.



## Typical Physical Properties

**Note:** The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

3M™ Polyimide Film Tape 5413		
Property	Value	ASTM Test Method
<b>Adhesion to Steel:</b>	22 oz/in width (24 N/100 mm)	D-3330
<b>Tensile Strength at Break:</b>	33 lb/in width (578 N/100 mm)	D-3579
<b>Elongation at Break:</b>	62%	D-3579
<b>Backing Thickness:</b>	1.0 mil (0.03 mm)	D-3652
<b>Total Tape Thickness:</b>	2.7 mil (0.07 mm)	D-3652
<b>Temperature Use Range:</b>	-73° to 260°C (-100° to 500°F)	—
<b>Dielectric Strength:</b>	7000 volts	D-149
<b>Outgassing:</b>	%TLM = 1.50; %CVCM = 0.50	—
<b>Flame Retardancy:</b>	Pass	per UL-510 product category: OANZ2 File E230409

## Key Attributes

Features	Advantages	Benefits
Thin DuPont™ Kapton® polyimide film	Dimensionally stable at high temperatures Flame retardant, chemical and radiation resistant	No rework – high productivity Helps protect surfaces, helping reduce replacement costs
Silicone adhesive	High temperature performance helps reduce adhesive transfer	Virtually no cleaning required – helps increase productivity
High adhesive to film bond	Helps reduce adhesive transfer	Virtually no cleaning required – helps increase productivity

## Storage and Shelf Life

The shelf life of 3M™ Polyimide Film Tape 5413 is 36 months from the date of manufacture when stored in original cartons at 21°C (70°F) and 50% relative humidity.

## Regulatory

For regulatory information about this product, contact your 3M representative.

## Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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